



**Multi-State
Advanced Manufacturing
Consortium**

US DOL SPONSORED TAACCCT GRANT: TC23767

PRIMARY DEVELOPER: Glenn Wisniewski – Henry Ford College

RELEASE
DATE

3/18/2016

VERSION

v 001

PAGE

1 of 2

Integrated Manufacturing Systems Troubleshooting
PLC to Robot Interfacing Exercises - Instructions

Using the PLC Logic and the Robot Teach Pendant or the robot program listing, identify the Ethernet signals used to interface the PLC to the robot.

Record your findings on the attached work sheet.

Please return the completed worksheet to the instructor.





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2 of 2

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