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## Integrated Manufacturing Systems Troubleshooting

### *AMTEC PLC Logic Analysis Exercise – Answers*

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- 1) Determine the triggers for the unload conveyor stop advance --- (the output that energizes the solenoid that causes the Stop cylinder (unload conveyor) to advance (extend).
  - 2) When complete, write down the triggers and ask your instructor to check your findings.
- Puck Present Proximity switch 5108 PRS
  - Unload Conveyor High Level Photo Eye.... Output station is clear.



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