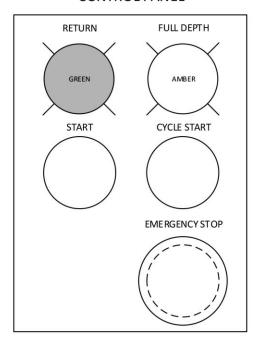


CONTROL PANEL

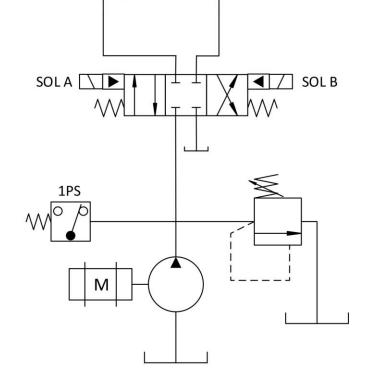


1LS

2LS

I/O POINTS

00013/00	SOL A ADVANCE
00013/01	SOL B RETURN
O0013/02	1LT UNIT RETURNED
00013/03	2LT UNIT FULL DEPTH
1002/00	1LS N.O. UNIT RETURNED
1002/01	2LS N.O. UNIT FULL DEPTH
1002/02	1PS N.O. PRESSURE SWITCH
1002/03	START P.B. N.O.
1002/04	E-STOP P.B. N.C.
1002/05	CYCLE START P.B. N.O.



EXERCISE 5 – UNIT WON'T ADVANCE







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