Welding Technology Program WLDG 210 Rotation Schedule Autumn 2015



		Job Num	ber	
WEEK 1 08-31 To 09-0	5 Days	Safety/sh	nop orientation	
WEEK 2 09-08 To 09-1	4 Days		Vertical Up Build-up Plate (1/8" E6010 on 3/8" Plate) Vertical Up Build-up Plate (1/8" E7018 on 3/8" Plate) Stringers & Weave Be	ads
WEEK 3 09-14 To 09-1	5 Days		2G w/o backing (1/8" E6010 and 1/8" E7018 fill on 3/8" plate) 3G w/o backing (1/8" E6010 and 1/8" E7018 fill on 3/8" plate)	
WEEK 4 09-21 To 09-2	5 Days		4G w/o backing (1/8" E6010 and 1/8" E7018 on 3/8" plate) Bevel Torch Cut (5" or 6" SCH 80) Full Circumference	
WEEK 5 09-28 To 10-0	5 Days	TEST	Guided Bend Test- Choice of 2G or 3G with backing E7018	
WEEK 6 10-05 To 10-0	5 Days		2G Pipe 5" or 6" SCH 80 Pipe (1/8" E6010 Root, 3/32" E7018 Hot Pass, 1/8" 1G GTAW Root Pass with Gas Backing (ER 70S-2 filler metal on 1/4" plate)	E7018 Fill)
WEEK 7 10-12 To 10-1	5 Days	210-180	5G Pipe 5" or 6" SCH 80 Pipe (1/8" E6010 Root, 3/32" E7018 Hot Pass, 1/8"	E7018 Fill)
WEEK 8 10-19 To 10-2	5 Days		2G Pipe 3" or 4" SCH 80 Pipe (GTAW Root and Cover pass ER 70S-2) 5G Pipe 3" or 4" SCH 80 Pipe (GTAW Root and Cover pass ER 70S-2)	
WEEK 9 10-26 To 10-3	5 Days		6G Pipe 5" or 6" SCH 80 Pipe (1/8" E6010 Root, 3/32" E7018 Hot Pass, 1/8" 5G Pipe 5" or 6" SCH 80 Pipe (GTAW Root, 3/32" E7018 Hot Pass, 1/8" E702	
WEEK 10 11-02 To 11-0	5 Days]	Lab time for welding	
WEEK 11 11-09 To 11-1	4 Days]	Lab time for welding	
WEEK 12 11-16 To 11-2	5 Days	TEST	Guided Bent Test 2G or 3G w/o backing (1/8" E6010 and 1/8" E7018 on 3/8	8" plate)
WEEK 13 11-23 To 11-2	2 Days	TEST	5G Pipe 5" or 6" SCH 80 Pipe (1/8" E6010 Root, 3/32" E7018 Hot Pass, 1/8"	E7018 Fill)
WEEK 14 11-30 To 12-0	5 Days	210-230	6GR Pipe 5" or 6" SCH 80 Pipe (1/8" E6010 Root, 3/32" E7018 Hot Pass, 1/8	8" E7018 Fill)
WEEK 15 12-07 To 12-1	5 Days	Last Wee	ek & Shop Cleanup	
12-14 To 12-15	5 Days	FINALS W	VEEK	
MACHINES USE	D:	V350	DC-400 XMT 304	

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