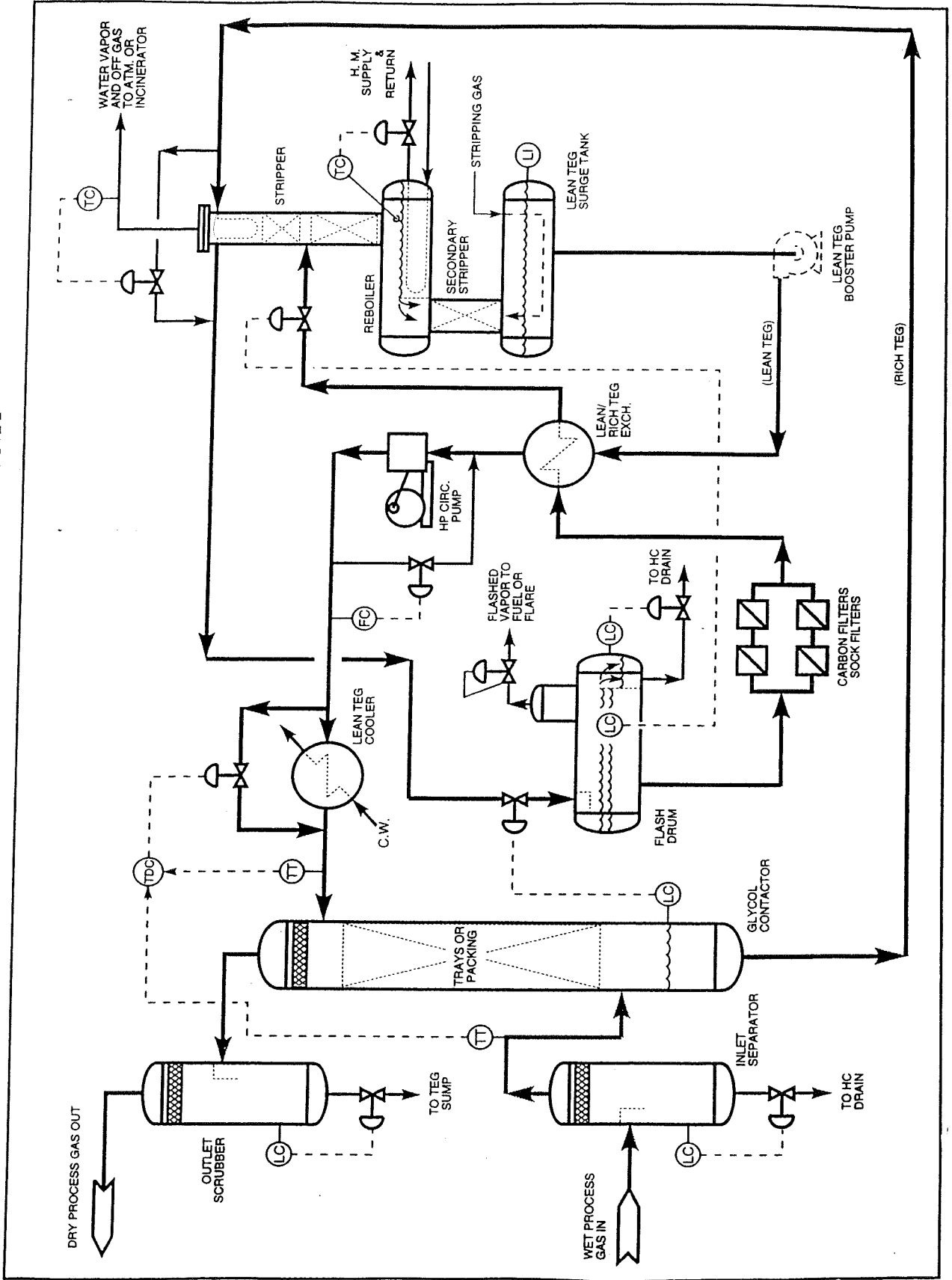


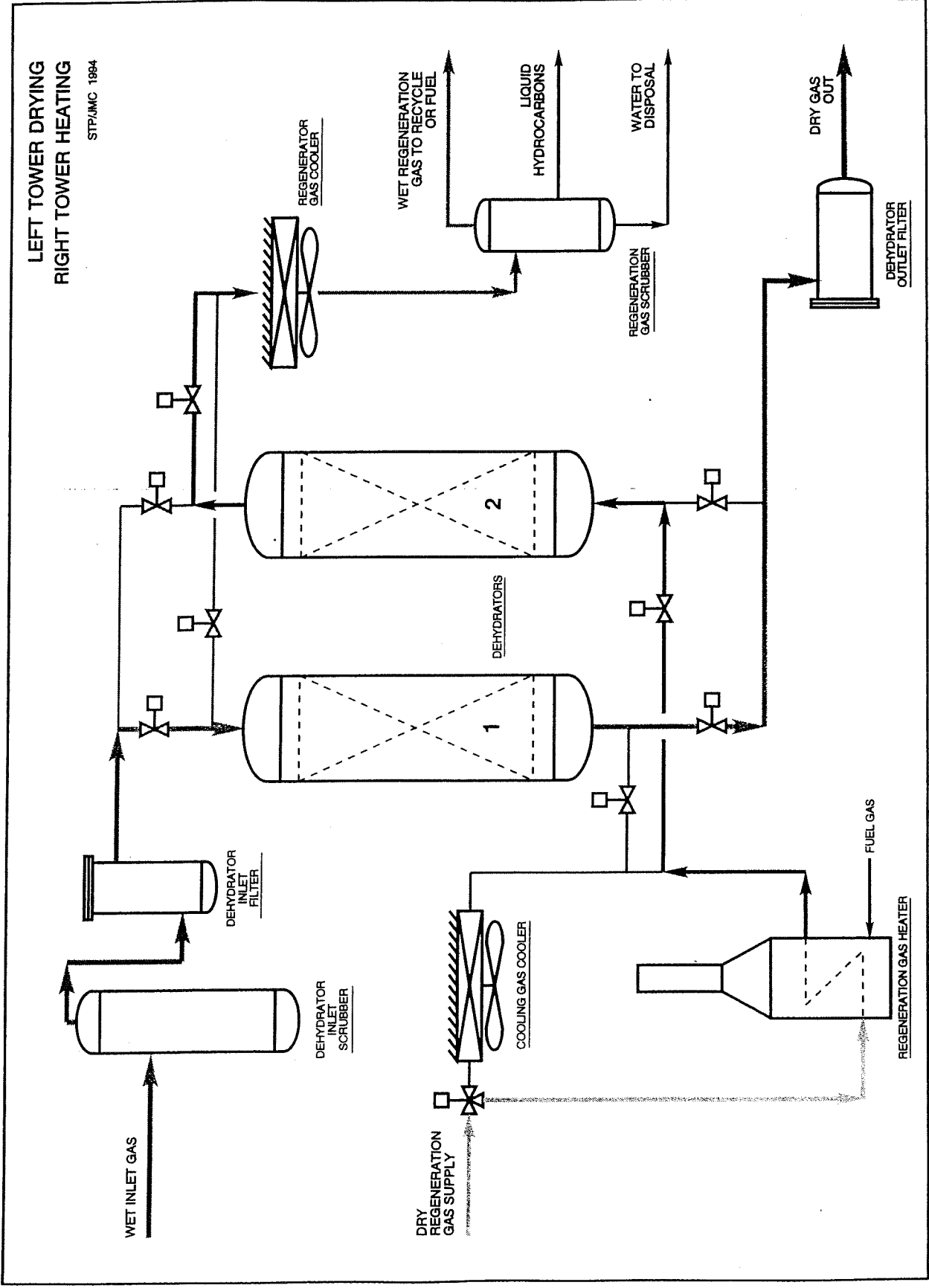
PFD GLYCOL DEHYDRATION UNIT



PFD
MOL SIEVE

LEFT TOWER DRYING
RIGHT TOWER HEATING

STP/AMC 1984



Process Flow Diagram — Typical Adsorption Dehydration Unit

PFD TURBO-EXPANDER UNIT

