

Quality Control, Blueprint Reading, and Precision Measurement Lecture Syllabus *

Course Information

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Description

This class meets once per week. Through lecture and hands on application, students learn the importance of quality control in the aerospace industry and the procedures that must be followed to maintain those quality standards. They will learn the dangers of foreign object debris (FOD) in final products and how to maintain strict quality standards. Students will learn the different quality certifications commonly seen in high end manufacturing shops and how to maintain an audit ready shop. This course covers the basics for understanding the reading of blueprints and shop drawings. The use of AWS welding symbols for blueprint reading is also covered. Students will also learn the proper use and care of precision measuring equipment such as calipers, micrometers, and feeler gauges.

Textbooks

None.

Attendance

Attendance is required and will make up 50% of the grade for the semester. Roll will be taken immediately at the start of class. 100 points will be given per day for attendance for students that show up on time. If a student will be late for class and they notify the instructor before the start of class they will receive 75 points for attendance for the day. Students that show up late and don't call in or call in after the start of class will receive 50 points for the day. A student that misses class completely or shows up later than half way through the class period with or without prior approval will receive 0 points for the day. **Remember: Half of your grade is based on attendance! If you don't show up you will not pass!**





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Exams and Assignments

Midterm Exam Class Participation Final Exam Attendance Traveler Accuracy Weekly Time Cards

Grade Breakdown

Class Assignments/Quizzes 25%Attendance50%Final Exam25%

Co-requisites

Shop Safety Technical Math Developmental Writing Precision GTAW Weld visual Inspection

Safety

Students will be required to abide by all shop safety rules. Any student failing to follow safety guidelines may be given a failed grade and will be removed from the program. Students will be responsible to provide their own safety equipment including:

- Safety glasses rated ANSI Z87+
- Sturdy shoes or boots. Safety toe shoes recommended (required for employment at MPP)

Course Outline

- 1) Quality Systems in Precision Manufacturing
 - a) ISO 9001
 - b) AS9100
 - c) NADCAP

2) FOD

- a) What is FOD?
- b) Dangers of FOD
- c) Preventing FOD





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3) Maintaining Traceability

- a) What is traceability?
- b) Why is it important?
- c) Methods for maintaining traceability

4) Blueprint Reading

- a) Blueprint Interpretation
- b) Welding Symbols
- c) GD and T overview

5) Precision Measurement

- a) Calipers
- b) Micrometers
- c) Feeler gauges
- d) Height gauge

Note: Safety glasses are REQUIRED in the shop at ALL times.

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