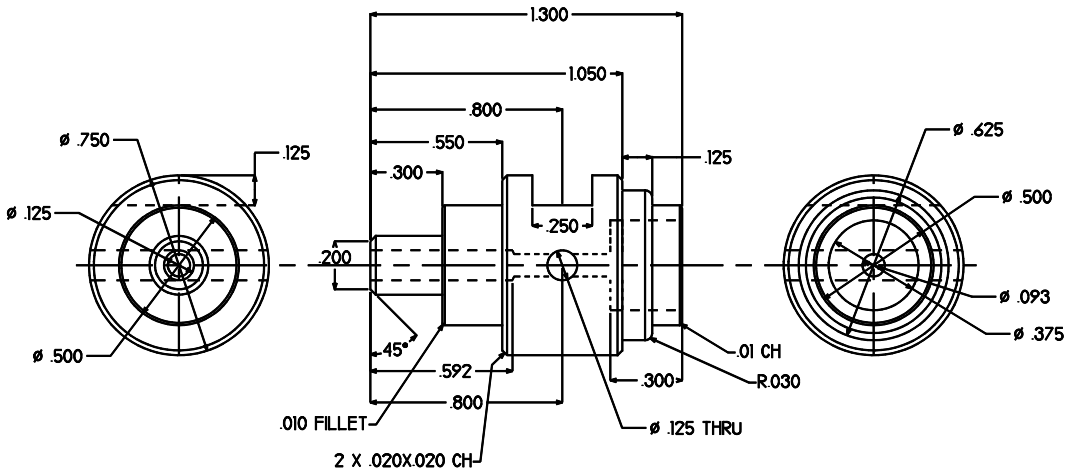


OD CORNER RADIUS: ADD INSERT RADIUS TO PART RADIUS FOR PROGRAM RADIUS.

INTERNAL FILLETS: SUBTRACT INSERT RADIUS FROM PART RADIUS FOR PROGRAM RADIUS.

45° CHAMFERS: ADD 60% OF THE INSERT RADIUS TO THE PART'S CHAMFER SIZE TO GENERATE CORRECT COORDINATES FOR THE PROGRAM.



General Tolerances:  
X.XX ± .010  
X.XXX ± .005  
ANGLES ± 0.5

Drawing Not  
To Scale.

For Internal  
Use Only.

By:

Date:

RRCC

Part Name: RRCC PART 2

Raw Material : C360 BRASS