### WESTERN IOWA TECH COMMUNITY COLLEGE

### Course Syllabus

### Mechanical Technician Level 1

Course Title: Mechanical Technician – Level 1 Total Hours: 48 Meeting time/ location :TBA Instructor: Chris Sewalson Phone: 712.274.8733 Ext. 1407 E-mail: Chris.sewalson@witcc.edu Office Location: Le Mars Center

### COURSE DESCRIPTION AND PREREQUISITES/COREQUISITES:

The Mechanical Maintenance Certificate combines the disciplines of Hydraulics, Power Transmission, and Pumps. Each of the levels contains portions of each of these disciplines to present a holistic and competency driven approach to the mastering of the skills necessary for an Mechanical Maintenance Technician. Each level is designed to be delivered in such a way that the student attends the levels in a sequential order to ensure a complete understanding of the material. This training can be transcribed into college credit. Test outs are available to ensure the students are prepared for each level prior to registering for the training.

### **COURSE OBJECTIVES**

The course will provide information which should enable the student to:

- 1. Define hydraulics and give an application
- 2. Describe the functions of five basic components of a hydraulic system
- 3. Define hydraulic pressure and give its units of measurement
- 4. Describe the operation of a hydraulic power unit
- 5. Describe the function of a hydraulic schematic
- 6. Describe the function of a hydraulic quick disconnect fitting and give its schematic symbol
- 7. Describe the function of a tee and give its schematic symbol
- 8. Describe the operation of a pressure gage and give its schematic symbol
- 9. Describe the function of a hydraulic cylinder and give an application
- 10. Describe the operation of a double-acting hydraulic cylinder and give its schematic symbol
- 11. Describe the function of a 3-position, 4-way DCV and give an application
- 12. Describe the operation of a 3-position, 4-way DCV and give its schematic symbol
- 13. Define flow rate and explain how it can be measured
- 14. Describe the operation of two types of flow meters and give there schematic symbols
- 15. Describe the operation of a fixed-displacement pump and give its schematic symbol
- 16. Describe the operation of three types of fixed displacement pumps and give an application of each
- 17. Describe the main function of a needle valve
- 18. Describe the operation of a needle valve and give its schematic symbol
- 19. Describe the function of a hydraulic motor and give an application
- 20. Describe the operation of a hydraulic motor and give its schematic symbol
- 21. List three types of hydraulic motors and give an application of each
- 22. Describe eight basic rules for drawing hydraulic schematics
- 23. Describe the function of a mechanical power transmission system and give an advantage
- 24. Describe five methods of rotary mechanical power transmission and give an application of each
- 25. Describe six rules of safe dress for working with power transmission equipment
- 26. Describe eight mechanical transmission safety rules
- 27. Describe the operation of the lockout/tagout system
- 28. Describe the function of a foundation and give three types
- 29. Describe the function and construction of a bedplate
- 30. Describe the function of a spirit level and give an application
- 31. Describe the operation of a spirit level
- 32. Describe three types of motor mounts and give an application of each

- 33. Describe how fasteners are used to attach a motor mount to a bedplate
- 34. Describe how to select fastener size and type for a motor mount
- 35. Describe how to mount and level an electric motor
- 36. Describe two methods of measuring motor shaft speed and give an application
- 37. Describe the function of a bushing and list three types
- 38. Describe the construction and operation of a QD bushing and give an advantage
- 39. Describe the construction and operation of a Conventional V-Belt Drive
- 40. Describe the construction and operation of a multiple belt v-belt drive
- 41. Describe the construction and operation of a split taper bushing and give an advantage
- 42. Describe the construction and operation of a wedge v-belt drive
- 43. Describe the construction and operation of a taper lock bushing and give an advantage
- 44. Describe the construction and operation of a notched v-belt and give an advantage
- 45. Describe the operation of a variable speed v-belt drive system and give an application
- 46. Describe how to install and align a variable speed v-belt drive system
- 47. Describe four v-belt configurations and give an application of each
- 48. Describe the function of a belt idler pulley and give an application
- 49. Describe the operation of three types of belt idler pulley configurations
- 50. Describe the function of a pump and give an application
- 51. List two categories of pumps and give an example of each
- 52. Describe two types of dynamic pumps and give an application of each
- 53. Describe the basic operation of a centrifugal pump
- 54. Describe the functions of nine basic components of a centrifugal pump system
- 55. Describe six rules of safe dress for working with pumps
- 56. Describe eight pump safety rules
- 57. List three methods of pump motor/shaft connections and give an application of each
- 58. Describe how to install a centrifugal pump with a foot mount
- 59. Describe the operation of a centrifugal pump with a mechanical seal
- 60. Describe the flow vs. pressure characteristics of a centrifugal pump
- 61. Describe how to perform the initial startup and operation of a centrifugal pump
- 62. Describe how to start up a centrifugal pump after normal shutdown

## **CONTENT OUTLINE:**

- 1. INTRODUCTION TO HYDRAULICS
- 2. POWER UNIT OPERATION
- 3. CIRCUIT CONNECTIONS
- 4. BASIC CYLINDER CIRCUITS
- 5. PUMPS
- 6. NEEDLE VALVES
- 7. BASIC MOTOR CIRCUITS
- 8. HYDRAULIC SCHEMATICS
- 9. MECHANICAL POWER TRANSMISSION SAFETY
- 10. MACHINE INSTALLATION
- 11. MOTOR MOUNTING
- 12. SHAFT SPEED MEASUREMENT
- 13. CONVENTIONAL V-BELT DRIVES
- 14. MULTIPLE V-BELT DRIVES
- 15. WEDGE V-BELT DRIVES
- 16. VARIABLE SPEED V-BELT DRIVES
- 17. V-BELT CONFIGURATIONS
- 18. INTRODUCTION TO PUMPS
- 19. PUMP SAFETY AND INSTALLATION
- 20. PUMP OPERATION

## **COMPETENCIES:**

At the conclusion of the course the student will be able to:

- 1. Read a hydraulic pressure gage
- 2. Read the liquid level and temperature in the reservoir
- 3. Operate a hydraulic power unit
- 4. Connect and disconnect a hydraulic hose that uses quick connect fittings
- 5. Use a tee to connect two circuit branches together
- 6. Connect and operate a double-acting hydraulic cylinder using a 3-position, manuallyoperated DCV
- 7. Design a dual cylinder hydraulic circuit
- 8. Draw a hydraulic schematic from the actual circuit connections on a pictorial
- 9. Draw a hydraulic circuit given a schematic
- 10. Design a multiple actuator hydraulic circuit
- 11. Perform a lockout/tagout
- 12. Use a spirit level to determine orientation of a surface
- 13. Select a fastener size and type for a motor mount
- 14. Mount an electric motor and correct for a soft foot condition
- 15. Level an electric motor
- 16. Use a digital tachometer to measure motor speed
- 17. Install and align a conventional v-belt drive system with a QD bushing
- 18. Install and align a multiple belt v-belt drive system with a split taper bushing
- 19. Install and align a wedge v-belt drive system with a taper lock bushing
- 20. Install and align a notched v-belt drive system
- 21. Install and align a variable speed v-belt drive system
- 22. Install and adjust a backside v-belt idler
- 23. Install and adjust a kiss v-belt idler
- 24. Install a centrifugal pump with a foot mount
- 25. Start up and operate a centrifugal pump

### **EVALUATION/GRADING CRITERIA:**

QUIZZES OBJECTIVE TESTS HANDS ON ASSESMENTS FINAL TEST

# NOTE: REVIEWS AND QUIZZES WILL NOT BE ACCEPTED LATE AFTER THE INDIVIDUALLY ASSIGNED DATE !!!! REVIEWS OR QUIZZES NOT TURNED IN ON TIME WILL BE GIVEN "0" MISSED PRACTICAL TESTS AND FINAL EXAM CAN BE MADE UP ONLY BY THE APPROVAL OF THE INSTRUCTOR.

# ATTENDANCE:

Students are expected to attend all sessions of classes for which they are enrolled. Absences do not excuse the student from meeting the course requirements. The student must take the initiative in making up any missed work. Each instructor will provide policies concerning course attendance.

#### **ACADEMIC HONESTY:**

Students are responsible for their own learning and development. They have a responsibility to be an active learner by attending class, completing class and laboratory assignments, and preparing in advance of the scheduled class session. Students are expected to understand and maintain high standards of academic honesty. Examples of academic dishonesty include, but are not limited to, the following:

- Cheating
- Plagiarism
- Fabrication
- Dual Submission
- Facilitating Academic Dishonesty

### **COMPUTER CONDUCT:**

College computer systems are provided by WITCC for use by students, faculty, and staff for the purpose of furthering the educational mission of the College. This includes course work, college-related educational endeavors, and business operations. Each user is expected to follow established computer conduct policies and not to interfere with or disrupt the orderly processes of WITCC resources. Users accept the responsibility for utilizing services in ways that are ethical, that demonstrate academic integrity and respect for others who share this resource. Users must follow all existing federal, state, and local laws as they relate to computer conduct.

### AMERICANS WITH DISABILITIES ACT (A):

Persons with documented disabilities may request reasonable accommodations through Disability Services, located in the Admissions & Advising Center, A300, or at (712) 274-8733, Ext. 3216.

### **DISCRIMINATION:**

Western Iowa Tech Community College does not discriminate on the basis of race, creed, color, gender, national origin, religion, age, disability, sexual orientation, gender identity, veteran status or any other protected basis as defined in Iowa or federal law as amended from time to time in its educational programs, activities, admission procedures or employment practices. Individuals who believe they have been discriminated against may file a complaint through the College's Grievance or Complaint Procedures. Complaint or Grievance Forms and Procedures may be obtained from the WITCC Human Resources Department, Dr. Robert H. Kiser Building, Room A242, (712) 274-6400, Ext. 1220.

### **SAFETY AND SECURITY:**

WITCC has produced videos regarding safety features and procedures that can be taken by students, staff and faculty. These videos have been posted on the myWIT homepage under the "Safety" tab and may be viewed at any time. An Emergency Response Guide along with Tornado, Fire and Secure Your Area posters have been placed in each classroom and work space area which list specific precautions that should be taken. If you have any questions or concerns, please call the Safety/Security Supervisor at 712-274-8733, extension 3210. If you have an emergency situation at the Sioux City campus, call 1316 or 911 from any telephone on campus immediately. For the outlying campuses call 911 immediately.

As a comprehensive community college, our mission is to provide quality education and to economically enhance the communities we serve.