WESTERN IOWA TECH COMMUNITY COLLEGE Course Syllabus

Term:

Course Number and Section: ELT 250 ____ Course Title: Programmable Logic Controllers

Semester Hours: 3.00 Meeting time/location:

Instructor:

Phone: 712.274.8733 Ext. E-mail: @witcc.edu Office Location: Office Hours:

COURSE DESCRIPTION AND PREREQUISITES/COREQUISITES:

This course is a combined lecture and laboratory class. This class introduces the use of PLCs, programming PLCs via ladder diagrams, and wiring PLCs to sensors and controllers.

Prerequisite: None Corequisite: None

REQUIRED TEXTBOOKS/MATERIALS

1. Petruzella, Frank D.. Programmable Logic Controllers, 3rd ed. McGraw Hill , ISBN-13: 0-07-829852-0

COURSE OBJECTIVES

The course will provide information which should enable the student to:

- 1. Explain programmable logic controllers
- 2. Define logic systems
- 3. Explain PLC programming
- 4. Develop fundamental PLC wiring diagrams and ladder programs
- 5. Follow instructions as used in PLCs

CONTENT OUTLINE:

- Program Logic Controller
- II. Logic System
 - A. Number system
 - B. Codes
 - C. Combination logic
- III. PLC Programming
 - A. Ladder programs
 - B. Timers
 - C. Counters
- IV. Advanced PLC Instructions
 - A. Program control instructions
- V. PLC Installation Practices
 - A. Installation
 - B. Troubleshooting

COMPETENCIES:

At the conclusion of the course the student will be able to:

- 1. List and describe the function of the hardware components used in PLC systems and the functions of a memory map
- 2. List PLC advantages over relay systems

- 3. Define the decimal, binary, octal, and hexadecimal numbering systems and be able to convert from one numbering or coding system to another
- 4. Draw the logic symbol, construct a truth table, and state the Boolean equation for the AND, OR, and NOT functions
- 5. Construct circuits from Boolean expressions and derive Boolean equations for given logic circuits
- 6. Convert relay ladder diagrams to logic ladder diagrams
- 7. Describe input and output image tables and a typical PLC program scan sequence
- 8. Compare sequential and combination control processes
- 9. Describe proper grounding practices and preventive maintenance tasks associated with PLC systems
- 10. Define and identify the functions of PLC instructions

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