

Name:

Date:

### Calculating Horsepower, RPM, and Torque

Horsepower was devised by James Watt, who was famous for his innovations in steam engine development, as a standard by which to compare the power of his early steam engines. He found that the average horse could pull 330 pounds, 100 feet, in 1 minute, which equals 33,000 ft-lb/min. In electrical terms, 1 horsepower is equal to 746 watts. (<http://www.wisc-online.com/Objects/ViewObject.aspx?ID=ENG17504>)

$$HP = \frac{2\pi \cdot T \cdot (RPM)}{33,000} = \frac{T \cdot RPM}{5252}$$

~~HP = T · RPM~~  
5252

Torque is the twisting action developed from a rotating shaft. Force is present at the distance from the center of the twisting action, or the radius. Torque  $T = \text{force} \times \text{radius}$

RPM stands for "Revolutions per minute".

↑ cross product means the force and lever arm must be  $\perp$  (normal)

\*\*When using the horsepower formula, you must first convert all measurements to feet and pounds. (normal)

- Sometimes torque will be stated in in-lb, so be careful to convert inches to feet
- Occasionally torque will be stated in in-oz or ft-oz. To use HP formula, always convert to ft-lb

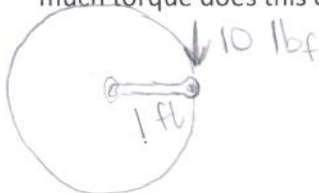
What is the equation for circumference C of a circle?  $C = \pi \cdot d = 2\pi r$

Rewrite the HP formula using C as a component:

$$HP = \frac{2\pi \cdot (\text{force} \times \text{radius}) \cdot (RPM)}{33,000} = \frac{2\pi r (\text{force}) (RPM)}{33,000} = \frac{C \cdot f (RPM)}{33,000}$$

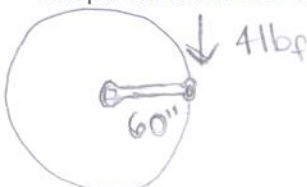
#### Examples:

1. If I have a wrench with a 1-ft handle, and I apply 10 lbs of force to the end of the wrench, how much torque does this exert? (answer should be in ft-lbs.) Sketch a diagram.



$$T = \text{force} \times \text{radius} = 10 \text{ lb} \cdot 1 \text{ ft} = 10 \text{ ft-lbs}$$

2. If I have a 60-in long wrench, and I apply 4 lbs of force to the end of the wrench, how much torque does this exert? (answer should be in ft-lbs.) Sketch a diagram.



$$T = 4 \text{ lb} \times 60 \text{ in} \times \frac{1 \text{ ft}}{12 \text{ in}} = 20 \text{ ft-lb}$$

3. Solve HP equation for Torque T.

$$HP = \frac{2\pi T (RPM)}{33,000}$$

$$\text{or } HP = \frac{T \cdot RPM}{5252}$$

$$33,000 \text{ HP} = 2\pi T (RPM)$$

$$\frac{33,000 \text{ HP}}{2\pi (RPM)} = T$$

$$T = \frac{5252 \cdot \text{HP}}{\text{RPM}}$$



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Problems:

1. Calculate Horsepower when Torque= 50.7 ft-lb and RPM=2,317

$$HP = \frac{2\pi T (\text{RPM})}{33,000} = \frac{2\pi (50.7 \text{ ft-lb}) (2,317 \text{ rpm})}{33,000} \approx 22.37$$

2. Calculate RPM when Torque= 27.2 ft-lb and Horsepower= 3.5

$$HP = \frac{2\pi T (\text{RPM})}{33,000} \Rightarrow \text{RPM} = \frac{33,000 \cdot HP}{2\pi T} = \frac{33,000 (3.5)}{2\pi (27.2 \text{ ft-lb})}$$
$$\text{RPM} \approx 675.82$$

3. Calculate Torque when RPM= 484 and Horsepower= 3.7

$$T = \frac{33,000 (3.7)}{2\pi (484)} \quad T \approx 40.15 \text{ ft-lb}$$

4. Calculate Horsepower when Torque= 245.5 in-lb and RPM=1,657

$$HP = \frac{2\pi (245.5 / 12) (1,657)}{33,000} \quad HP \approx 6.45$$

5. Calculate Horsepower when Torque= 98.2 ft-oz and RPM=835

$$HP = \frac{2\pi (98.2 / 16) (835)}{33,000} \quad HP \approx 0.98$$

6. Calculate Horsepower when Torque= 245.5 in-oz and RPM=3,003

$$HP = \frac{2\pi (245.5 / 12 / 16) (3,003)}{33,000} \quad HP \approx 0.73$$

$$2\pi (245.5 \text{ in-oz} \times \frac{1 \text{ ft}}{12 \text{ in}} \times \frac{1 \text{ lb}}{16 \text{ oz}})$$