

Multi-State Advanced Manufacturing Consortium

US DOL SPONSORED TAACCCT GRANT: TC23767

RELEASE DATE

10/07/2015

VERSION

v 002

PAGE 1 of 2

Course Outline

PRIMARY DEVELOPER: Kevin Ridge, Welding Instructor, Henry Ford College

Gas Metal Arc Welding (Vertical and Overhead Welding)



HFC Course Code: CIMWD-131

Course Topic: Gas Metal Arc Welding (Vertical and Overhead Welding) **Recommended Textbook:** Welding: Principles and Applications 7th Edition

Course Description:

Presents the theory and operation of gas metal arc welding. Emphasizes safety protocols, and proper vertical welding and overhead welding positions using mild steel and aluminum.

Course Topics

- 1. Vertical welding position
- 2. Overhead welding position

Course Objectives*

- 1. Demonstrate the proper welding technique in vertical position.
- 2. Demonstrate the proper welding technique in overhead position.
- 3. *Perform welds using proper preparation and welding technique for a given weldment.

Lectures/Demonstrations:



^{*} See Projects for more details.



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