

Multi-State Advanced Manufacturing Consortium

US DOL SPONSORED TAACCCT GRANT: TC23767

RELEASE DATE

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VERSION

v 002

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Course Outline

PRIMARY DEVELOPER: Kevin Ridge, Welding Instructor, Henry Ford College

Gas Tungsten Arc Welding (Steel and Stainless Steel-Flat and Horizontal)



HFC Course Code: CIMWD-121

Course Topic: Gas Tungsten Arc Welding (Steel and Stainless Steel-Flat and Horizontal)

Recommended Textbook: Welding: Principles and Applications 7th Edition

Course Description:

Discusses theory and operation of gas tungsten arc welding. Emphasizes safety protocols, and flat and horizontal welding positions while using mild and stainless steel.

Course Topics

- 1. Flat weld position on steel
- 2. Flat weld position on stainless steel
- 3. Horizontal weld position on steel
- 4. Horizontal weld position on stainless steel

Course Objectives*

- 1. Demonstrate the proper welding technique in flat position with steel.
- 2. Demonstrate the proper welding technique in horizontal position with steel.
- 3. Demonstrate the proper welding technique in flat position with stainless steel.
- 4. Demonstrate the proper welding technique in horizontal position with stainless steel.
- 5. Perform welds using proper preparation and welding technique for a given weldment.

Lectures

- 1. Steel
- 2. Stainless Steel



^{*} See Projects for more details.



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