

Multi-State Advanced Manufacturing Consortium

US DOL SPONSORED TAACCCT GRANT: TC23767

RELEASE DATE

09/01/2015

VERSION

v 002

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Course Outline

PRIMARY DEVELOPER: Kevin Ridge, Welding Instructor, Henry Ford College

Shielded Metal Arc Welding – Flat and Horizontal Welding



HFC Course Code: CIMWD-110

Course Topic: Shielded Metal Arc Welding – Flat and Horizontal Welding **Recommended Textbook:** Welding: Principles and Applications 7th Edition

Course Description:

Examines the theory and practical operation of shielded metal arc welding in both a flat and horizontal welding position. Emphasizes safety protocols, machine settings, and filler metals.

Course Topics

- 1. Safety protocols
- 2. SMAW welding machine
- 3. Filler metals
- 4. Flat position welding
- 5. Horizontal position welding

Course Objectives*

- 1. Demonstrate proper safety practices for Shielded Metal Arc Welding.
- 2. Apply the proper welding machine settings for a given competency using the Shielded Metal Arc Welding process.
- 3. Identify and explain various welding electrodes used in the Shielded Metal Arc Welding process.
- 4. Demonstrate proper welding technique in flat position using the Shielded Metal Arc Welding process.
- 5. Demonstrate proper welding technique in horizontal position using the Shielded Metal Arc Welding process.
- 6. Perform multiple welds using proper welding technique for a given weldment.

Lectures and Demonstrations

1. Shielded Metal Arc Welding



^{*} See Projects for more details.



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