

Multi-State Advanced Manufacturing Consortium

US DOL SPONSORED TAACCCT GRANT: TC23767

RELEASE DATE (

09/01/2015

VERSION

v 002

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Course Outline

PRIMARY DEVELOPER: Kevin Ridge, Welding Instructor, Henry Ford College

Weld Joint Design and Preparation – Material Cutting, Grinding, and Fabrication



HFC Course Code: CIMWD-102

Course Topic: Weld Joint Design and Preparation - Material Cutting, Grinding, and

Fabrication

Recommended Textbook: Welding: Principles and Applications 7th Edition

Course Description:

Covers safety rules for the welding lab and issues such as dealing with ultraviolet rays, burns, fumes, and electrical hazards. Introduces the print symbols and terminology used in fabricating and welding basic joints that are commonly seen on blueprints.

Course Topics

- 1. Manuel oxy/fuel cutting.
- 2. Plasma arc cutting.
- 3. Power tool safety and use.
- 4. Fabrication.
- 5. Oxy/fuel line cutter.

Course Performance Based Objectives *

- 1. Demonstrate proper set-up and use of an Oxy/Fuel cutting outfit.
- 2. Demonstrate proper set-up and use of an Oxy/Fuel line cutter.
- 3. Demonstrate proper set-up and use of a Plasma Arc Cutter.
- 4. Demonstrate proper safety and use of power tools.
- 5. Demonstrate fillet and groove joint assembly.



^{*} See Projects for more details.



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Lectures and Demonstrations

- 1. Oxy/Fuel Safety and Set-up
- 2. Plasma Cutting
- 3. Oxy/Fuel Line Burner
- 4. Grinders (bench and Hand)
- 5. Saw
- 6. Ironworker
- 7. Tacking



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