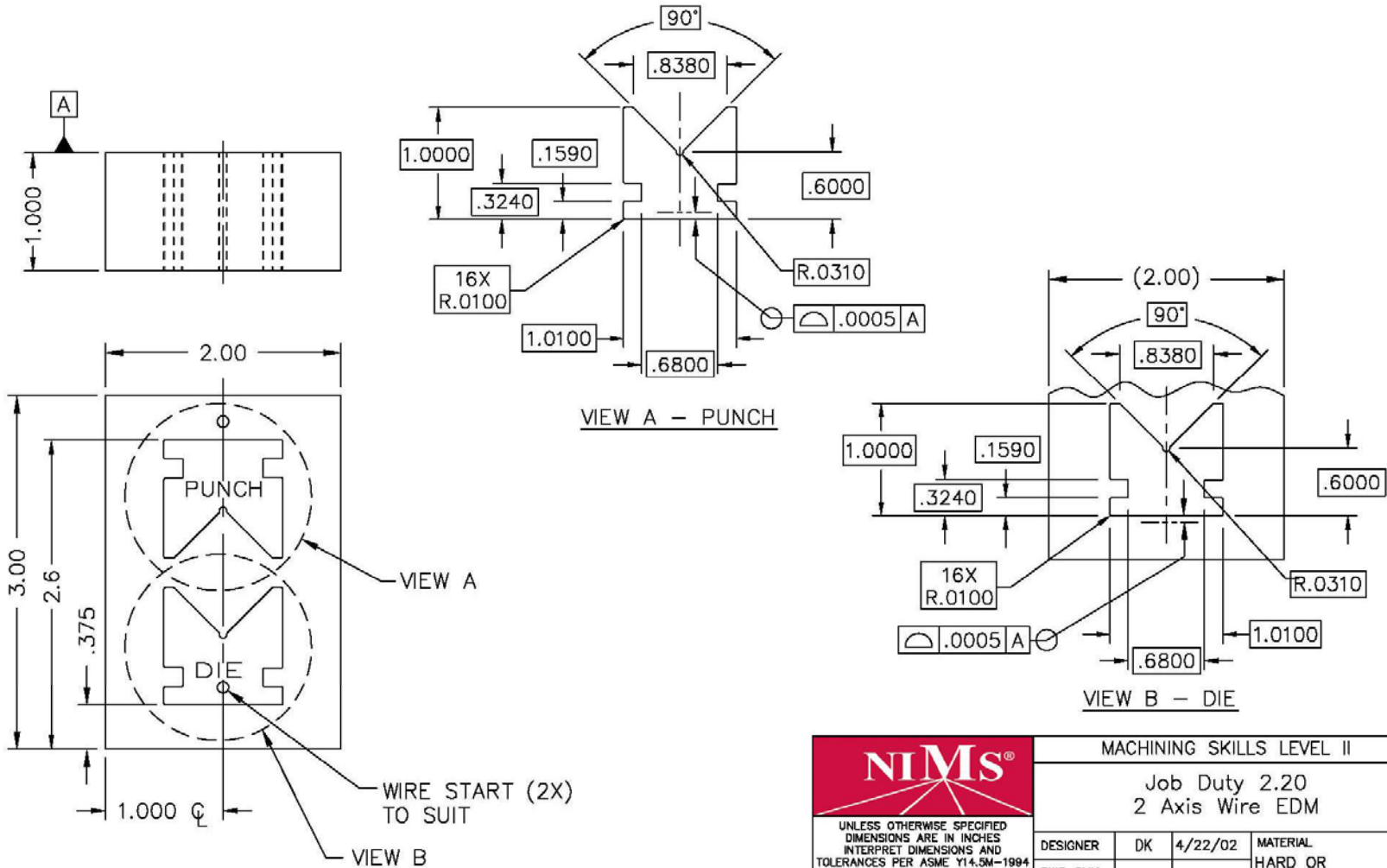


NOTES

1. FINISH PUNCH & DIE 32 RMS OR BETTER
2. ALL SURFACES TO BE PERPENDICULAR OR PARALLEL WITHIN .0005"
3. PUNCH HAS TO SLIDE INTO DIE

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	UPDATED DRAWING AND TITLE BLOCK	3/7/05	LW



<p>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994</p> <p>TOLERANCES .XX ±.015 .XXXX ±.0005 .XXX ±.001 ANGLES ± 1 DEG. FRACTIONS ± 1/64</p>	MACHINING SKILLS LEVEL II			
	Job Duty 2.20 2 Axis Wire EDM			
	DESIGNER	DK	4/22/02	MATERIAL
	DWG CHK			HARD OR SOFT STEEL
DWG APPD				
SCALE FULL	DWG.#983001 I		SHEET 1 OF 1	

DO NOT SCALE DRAWING

NIMS PROCEDURAL REQUIREMENTS

1. MAXIMUM TIME TO COMPLETE - 6 HOURS
2. START ELEMENT GROUND FLUSH TO THE EDM SURFACE OF THE PUNCH
3. SUBMIT THIS PRINT AND WORKPIECE ALONG WITH THE PERFORMANCE AFFIDAVIT FOR EVALUATION