

Electrical Level 2

Control Systems and Fundamental Concepts 26211-14



Objectives

When trainees have completed this lesson, they should be able to do the following:

1. Describe the operating principles of contactors and relays.
2. Select contactors and relays for use in specific electrical systems.
3. Explain how mechanical contactors operate.
4. Explain how solid-state contactors operate.
5. Install contactors and relays according to the *NEC*[®] requirements.



Objectives and Performance Task

6. Select and install contactors and relays for lighting control.
7. Read wiring diagrams involving contactors and relays.
8. Describe how overload relays operate.
9. Connect a simple control circuit.
10. Test control circuits.

Performance Task

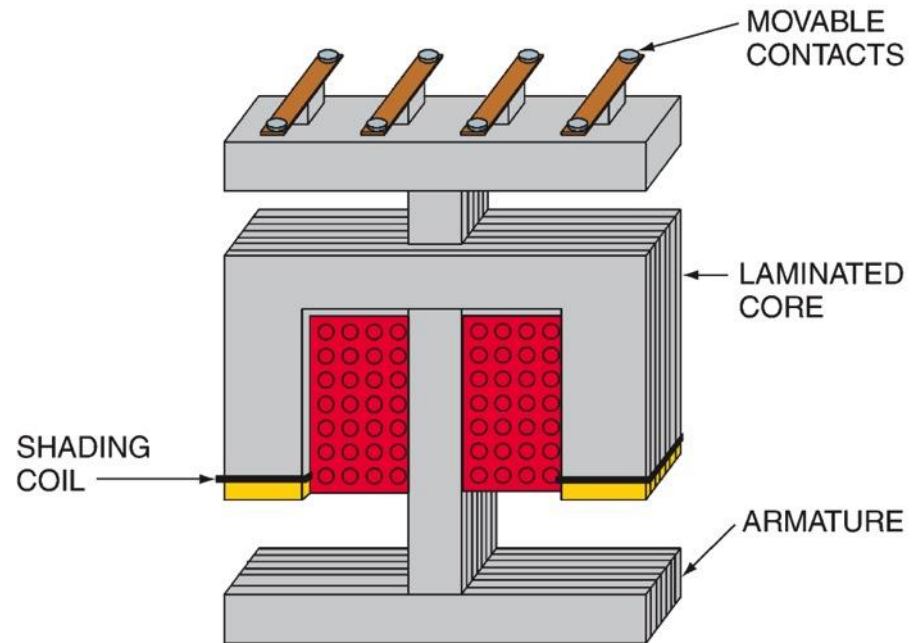
1. Mount and connect a 120V lighting contactor with a three-wire pushbutton control.



1.0.0 – 2.3.0

Introduction; Magnetic Contactors

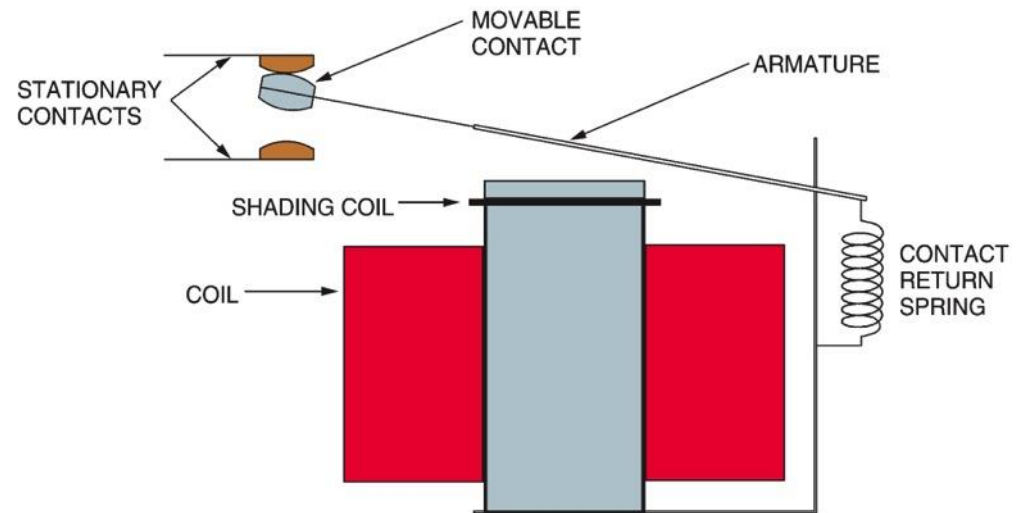
- Contactors are used to make or break a circuit, but do not provide motor protection.
- Relays are used to amplify the contact capability or multiply the switching functions of a pilot device.
- A magnetic contactor picks up the armature when current is applied, pushing the movable contacts up against the stationary contacts and completing the circuit.



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Contactors Operating on the Solenoid Principle

- Shading coils are used with AC relays to prevent contact chatter and hum.
- A simple relay operates on the solenoid principle, meaning that electrical energy is converted into linear motion.
- A normally open contact closes when the circuit is energized, while a normally closed contact opens when the circuit is energized.



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1.0.0 – 2.3.0

Electrical Ratings for AC Magnetic Contactors and Starters

NEMA Size	Volts	Maximum Horsepower Rating— Nonplugging and Nonjogging Duty		Maximum Horsepower Rating— Plugging and Jogging Duty		Continuous Current Rating, Amperes—600 Volt Max.	Service-Limit Current Rating, Amperes	Tungsten and Infrared Lamp Load, Amperes—250 Volts Max.	Resistance Heating Loads, kW—other than Infrared Lamp Loads		KVA Rating for Switching Transformer Primaries at 50 to 60 Cycles		3-Phase Rating for Switching Capacitors Kvar
		Single Phase	Poly-Phase	Single Phase	Poly-Phase				Single Phase	Poly-Phase	Single Phase	Poly-Phase	
00	115	1/3	—	—	—	9	11	5	—	—	—	—	—
	200	—	1 1/2	—	—	9	11	5	—	—	—	—	—
	230	1	1 1/2	—	—	9	11	5	—	—	—	—	—
	380	—	1 1/2	—	—	9	11	—	—	—	—	—	—
	460	—	2	—	—	9	11	—	—	—	—	—	—
	575	—	2	—	—	9	11	—	—	—	—	—	—
0	115	1	—	1/2	—	18	21	10	—	—	0.9	1.2	—
	200	—	3	—	1 1/2	18	21	10	—	—	—	1.4	—
	230	2	3	1	1 1/2	18	21	10	—	—	1.4	1.7	—
	380	—	5	—	1 1/2	18	21	—	—	—	—	2	—
	460	—	5	—	2	18	21	—	—	—	1.9	2.5	—
	575	—	5	—	2	18	21	—	—	—	1.9	2.5	—
1	115	2	—	1	—	27	32	15	3	5	1.4	1.7	—
	200	—	7 1/2	—	3	27	32	15	—	9.1	—	3.5	—
	230	3	7 1/2	2	3	27	32	15	6	10	1.9	4.1	—
	380	—	10	—	5	27	32	—	—	16.5	—	4.3	—
	460	—	10	—	5	27	32	—	12	20	3	5.3	—
	575	—	10	—	5	27	32	—	15	25	3	5.3	—
2	115	3	—	1 1/2	—	36	42	24	—	—	—	—	—
	230	5	—	3	—	36	42	24	—	—	—	—	—
	115	3	—	2	—	45	52	30	5	8.5	1	4.1	—
	200	—	10	—	7 1/2	45	52	30	—	15.4	—	6.6	11.3
	230	7 1/2	15	5	10	45	52	30	10	17	4.6	7.6	13
	380	—	25	—	15	45	52	—	—	28	—	9.9	21
460	—	25	—	15	45	52	—	20	34	5.7	12	26	
575	—	25	—	15	45	52	—	25	43	5.7	12	33	



1.0.0 – 2.3.0

Electrical Ratings for AC Magnetic Contactors and Starters

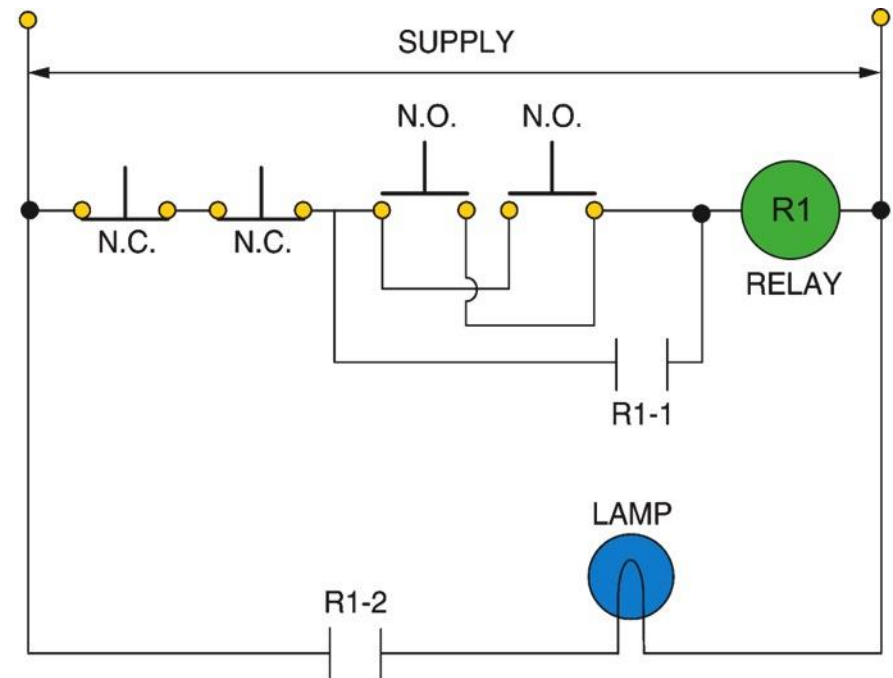
3	115	7½	–	–	–	90	104	60	10	17	4.6	7.6	–
	200	–	25	–	15	90	104	60	–	31	–	13	23.4
	230	15	30	–	20	90	104	60	20	34	8.6	15	27
	380	–	50	–	30	90	104	–	–	56	–	19	43.7
	460	–	50	–	30	90	104	–	40	68	14	23	53
	575	–	50	–	30	90	104	–	50	86	14	23	67
4	200	–	40	–	25	135	156	120	–	45	–	20	34
	230	–	50	–	30	135	156	120	30	52	11	23	40
	380	–	75	–	50	135	156	–	–	86.7	–	38	66
	460	–	100	–	60	135	156	–	60	105	22	46	80
	575	–	100	–	60	135	156	–	75	130	22	46	100
5	200	–	75	–	60	270	311	240	–	91	–	40	69
	230	–	100	–	75	270	311	240	60	105	28	46	80
	380	–	150	–	125	270	311	–	–	173	–	75	132
	460	–	200	–	150	270	311	–	120	210	40	91	160
	575	–	200	–	150	270	311	–	150	260	40	91	200
6	200	–	150	–	125	540	621	480	–	182	–	79	139
	230	–	200	–	150	540	621	480	120	210	57	91	160
	380	–	300	–	250	540	621	–	–	342	–	148	264
	460	–	400	–	300	540	621	–	240	415	86	180	320
	575	–	400	–	300	540	621	–	300	515	86	180	400
7	230	–	300	–	–	810	932	720	180	315	–	–	240
	460	–	600	–	–	810	932	–	360	625	–	–	480
	575	–	600	–	–	810	932	–	450	775	–	–	600
8	230	–	450	–	–	1215	1400	1080	–	–	–	–	360
	460	–	900	–	–	1215	1400	–	–	–	–	–	720
	575	–	900	–	–	1215	1400	–	–	–	–	–	900



1.0.0 – 2.3.0

Pushbutton Control Circuit With a Magnetic Relay

- This circuit controls a lamp from two locations.
- Closing one of the N.O. pushbuttons energizes R1 and lights the lamp; opening one of the N.C. pushbuttons de-energizes R1 and turns the lamp off.

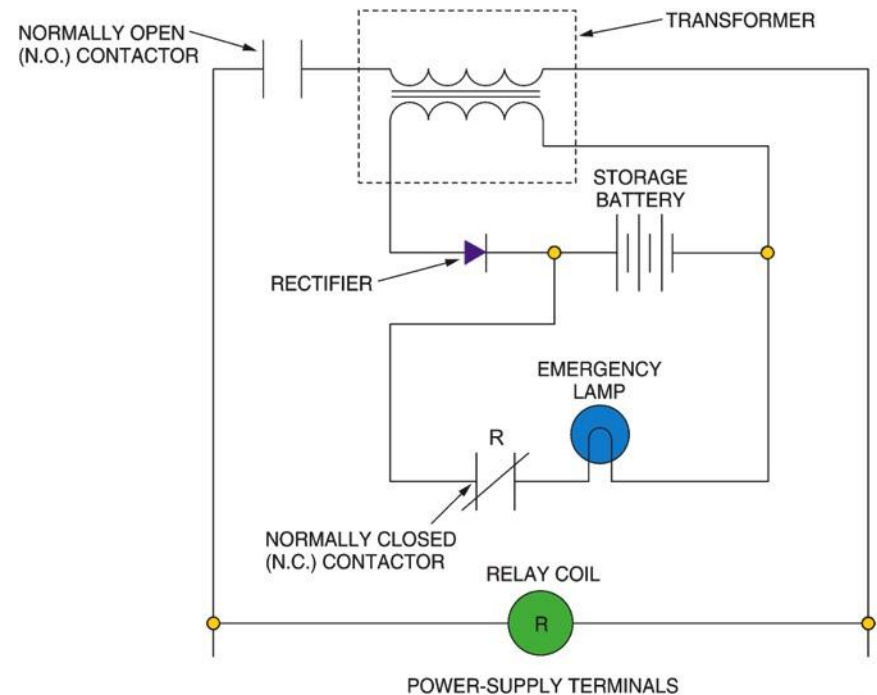


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1.0.0 – 2.3.0

Emergency Lighting Circuit Using a Relay for Operation

- As long as the main power is available, it energizes the relay coil, which keeps the N.O. contacts closed and the N.C. contacts open.
- In the event of a power failure, the N.O. contacts open and the N.C. contacts close, connecting the lamp to the battery to provide emergency lighting.

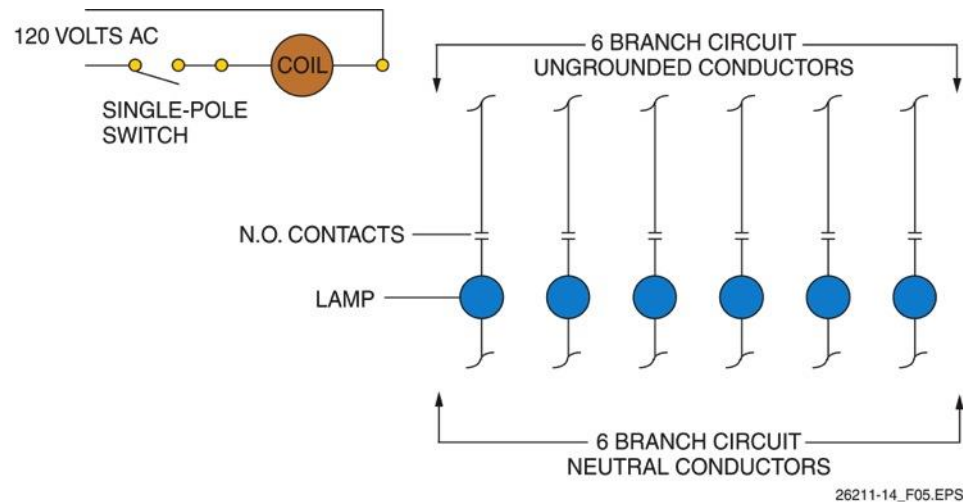


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1.0.0 – 2.3.0

Several Lighting Circuits Controlled by One Contactor

- This relay provides switching to six lamps using one toggle switch, which can be useful for a large area such as a cafeteria or warehouse.
- When the contacts are closed, this relay closes all of the N.O. contacts, energizing all six of the lamp circuits simultaneously.



1.0.0 – 2.3.0

Next Session... Reversing Starting Diagram

- Reversing a motor's rotation can be accomplished by switching any two of the three line connections to a motor using forward and reverse contactors on a motor starter.
- Electrical and mechanical interlocks prevent both coils from being energized at the same time.

Relays



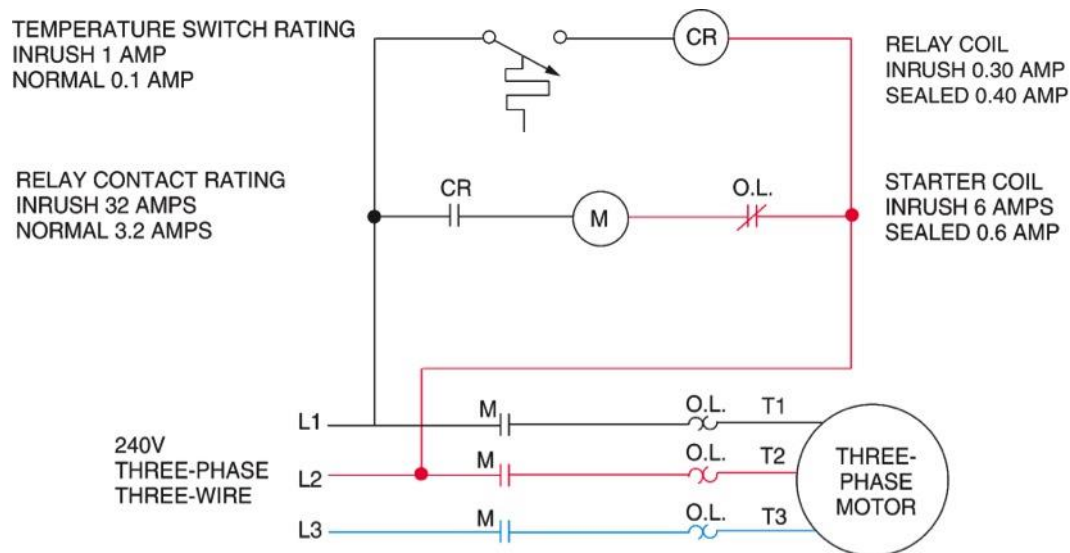
Performance Task

This session concludes with trainees mounting and connecting a 120V lighting contactor with a three-wire pushbutton control.

3.0.0 – 3.2.0

Relays

- While a contactor is generally used to switch power circuits or high current loads, relays are used to amplify the contact capability in low-voltage control circuits.
- The relay shown here amplifies the current capability of the temperature switch to match the amperage draw of the starter coil.

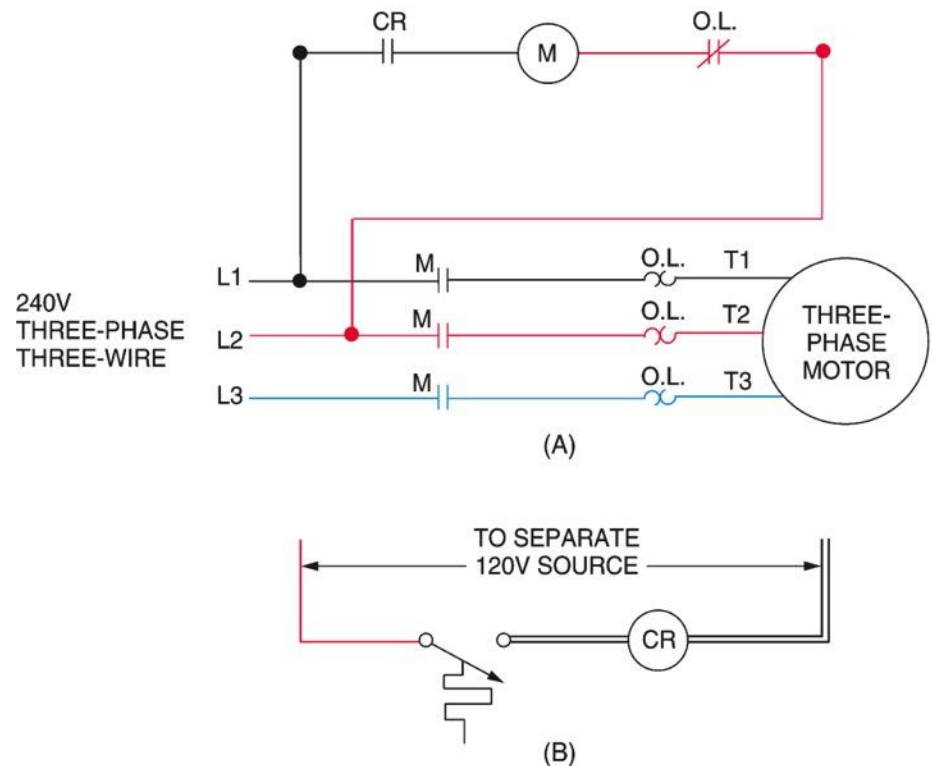


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3.0.0 – 3.2.0

Relay Used for Voltage Amplification

- In addition to current amplification, relays can also be used for voltage amplification.
- The coil of the relay shown here is wired to a low-voltage source of power, while the contact has a higher voltage rating that is then used to operate the starter.

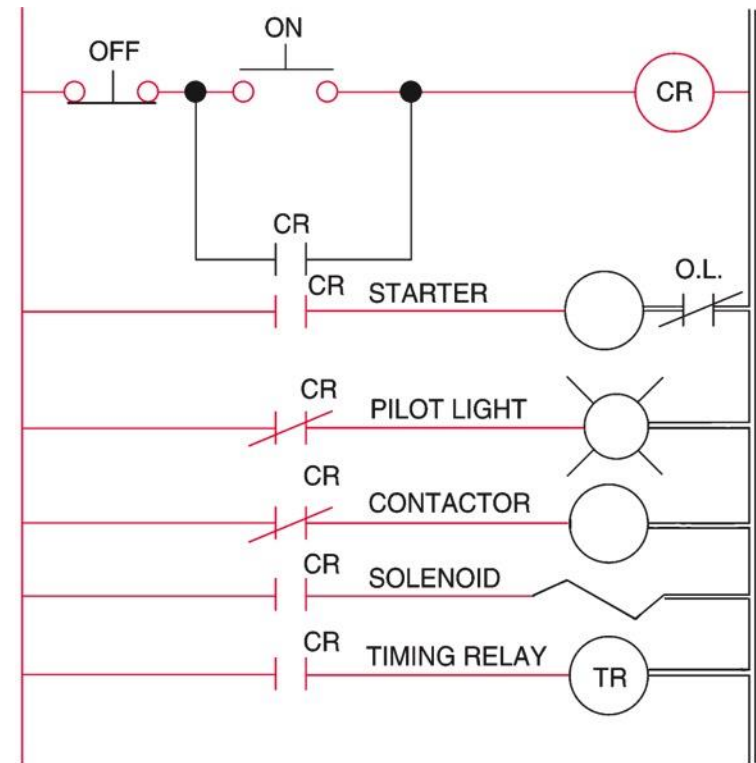


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3.0.0 – 3.2.0

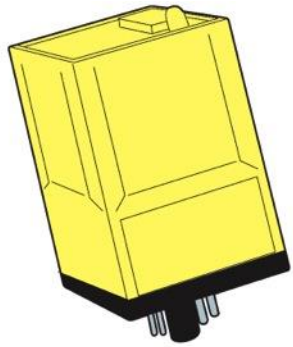
Relay Used to Multiply the Switching Functions of a Pilot Device

- Relays can also be used to multiply the switching functions.
- In this circuit, a single-pole pushbutton can control the operation of several devices using a six-pole relay.

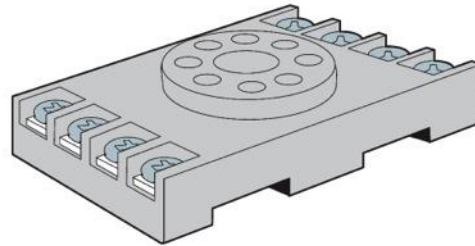


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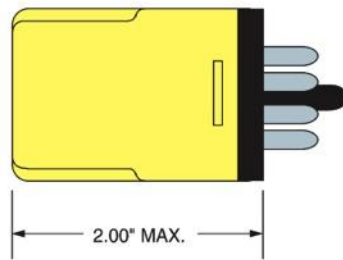
Plug-In Relays



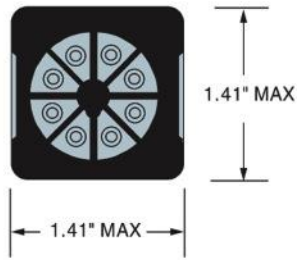
PLUG-IN, 8-PIN RELAY



BASE FOR PLUG-IN, 8-PIN RELAY



2.00" MAX.

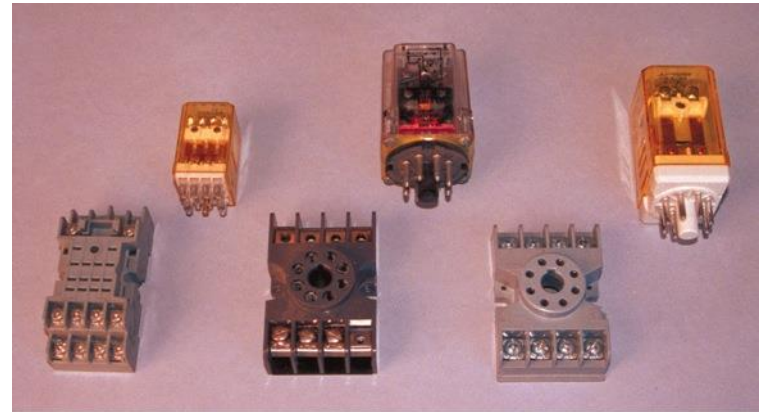


1.41" MAX

1.41" MAX

(A)

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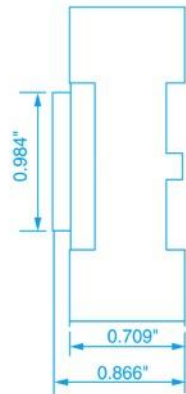
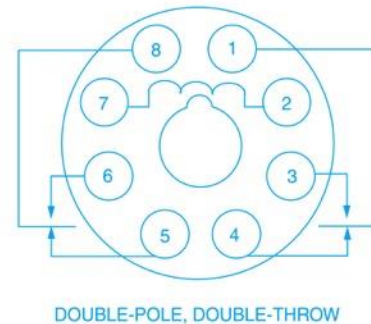
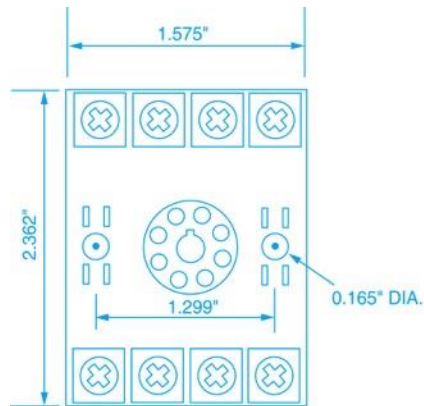


(B)

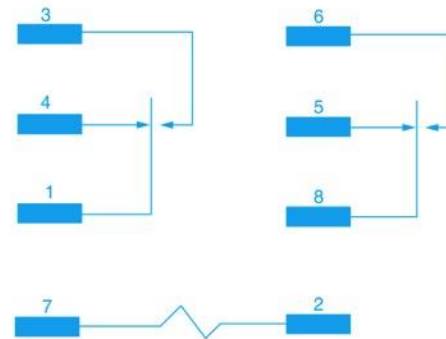
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3.0.0 – 3.2.0

Wiring Diagram for a Plug-In Relay



SCREW AND CAPTIVE WASHERS



WIRING DIAGRAM

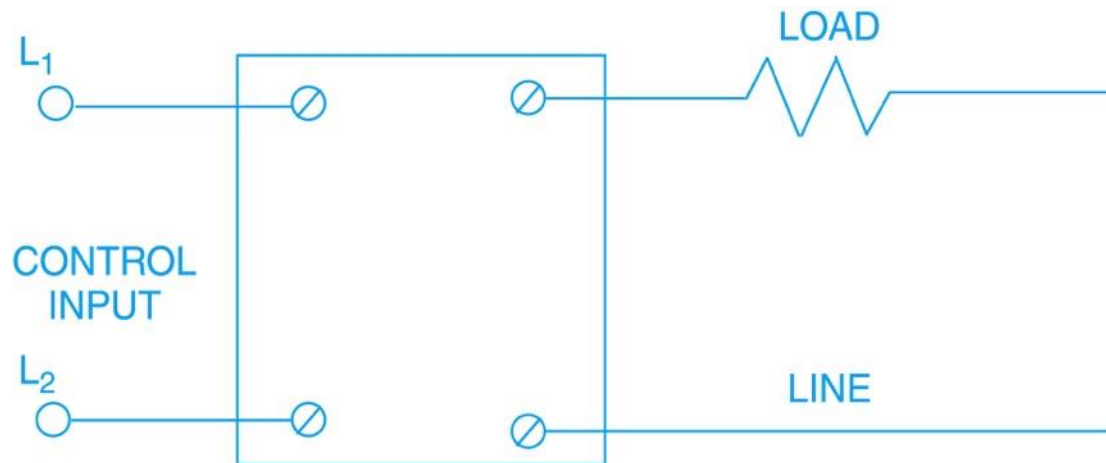
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4.0.0

Solid-State Relays

- Solid-state relays are also used in switching applications, such as in programmable controllers.
- Solid-state relays have no moving parts, are sealed, and resist shock and vibration.

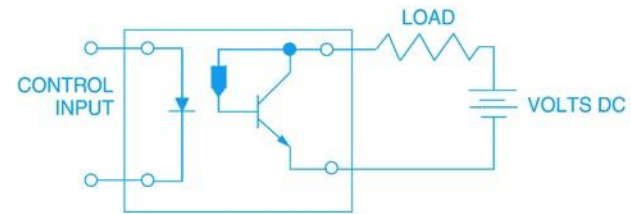


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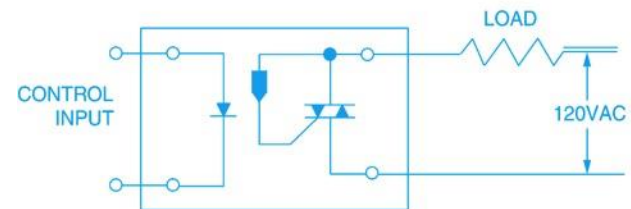
4.0.0

Solid-State Relay Circuits

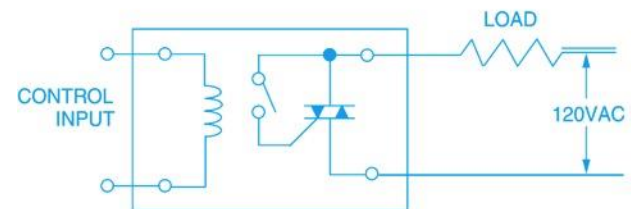
- Solid-state relays normally have control voltages from 3V to 32V.
- Triac-controlled relays commonly have load voltage ratings of 120VAC to 240VAC.
- Zero switching is used to continue conducting until the AC voltage returns to zero if the relay turns off when the voltage is in the middle of a cycle.



(A) POWER TRANSISTOR USED TO CONTROL A DC LOAD



(B) TRIAC USED TO CONTROL AN AC LOAD



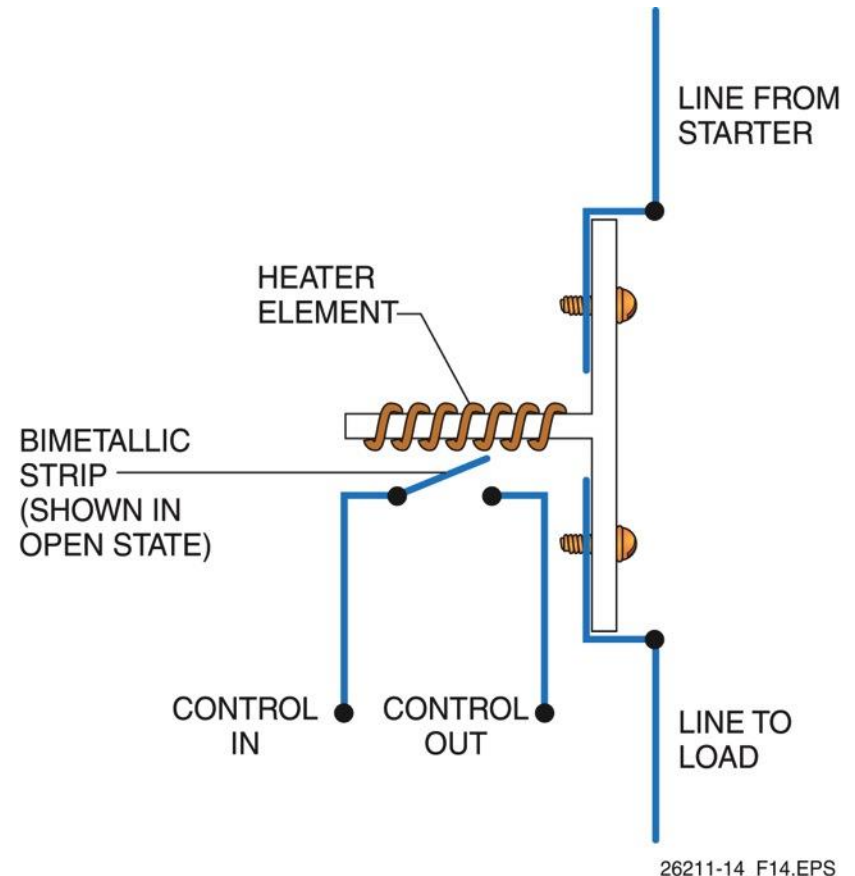
(C) REED RELAY CONTROLS THE OUTPUT

26211-14_F13.EPS

5.0.0

Overload Relays

- Overload protection must be provided to protect motors from accidental or prolonged overloads.
- A simple bimetallic overload relay has a bimetallic strip that reacts to a temperature increase and opens the circuit.



5.0.0

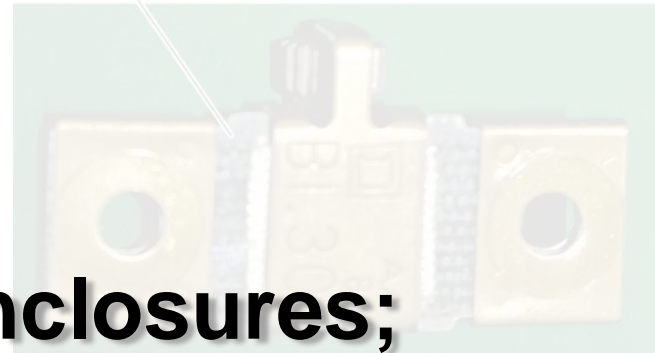
Melting Alloy Thermal Unit

Next Session...

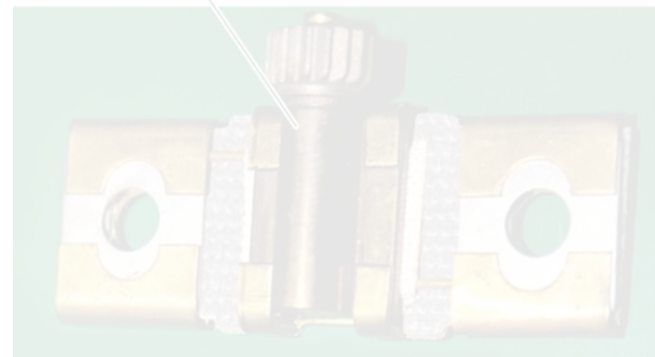
- Overload relays can be thermal or magnetic.
- Magnetic overload relays react to excess current and are not affected by temperature.
- Thermal overload relays react to excess temperature generated by the overload current.

Protective Enclosures; Low-Voltage Remote Control Switching

HEAT WINDING
(HEAT-PRODUCING ELEMENT)



PROTECTIVE ENCL
(HEAT-SENSITIVE ELEMENT)



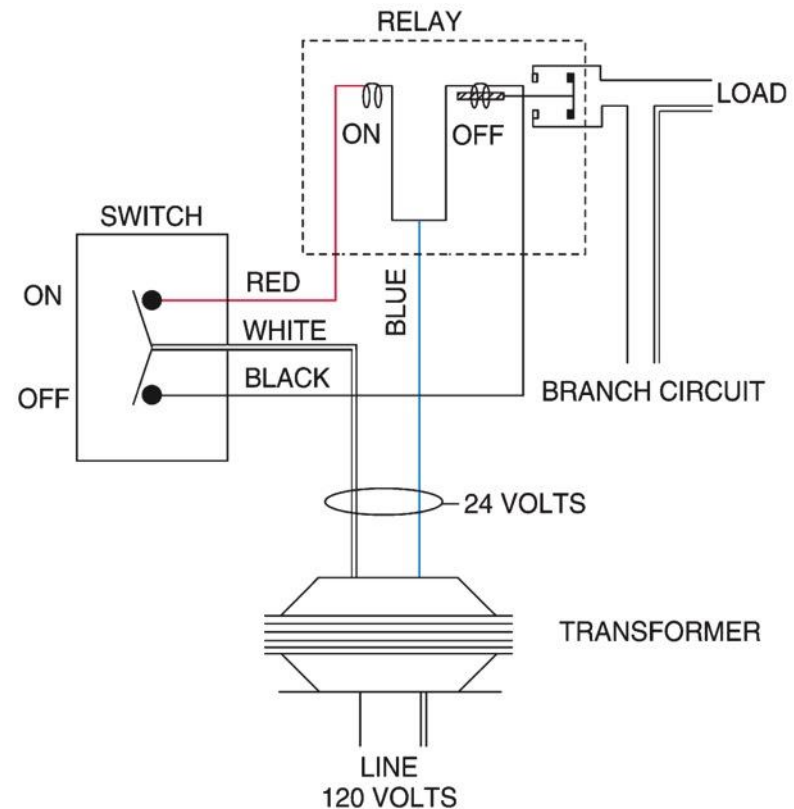
BACK

26211-14_F15.EPS



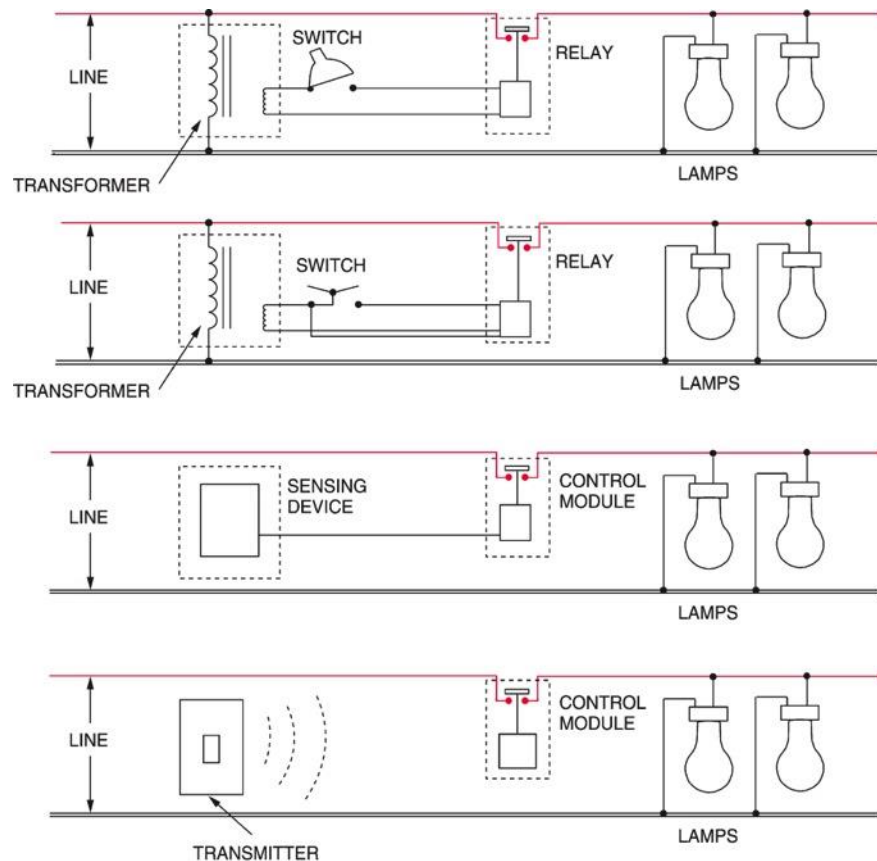
Protective Enclosures; Low-Voltage Remote Control Switching

- All control apparatuses must be protected from the effects of dust and moisture using an appropriate enclosure.
- Low-voltage remote control switching can be used to isolate control circuits from power circuits. The remote control switch shown here can be located near the load or at a great distance.



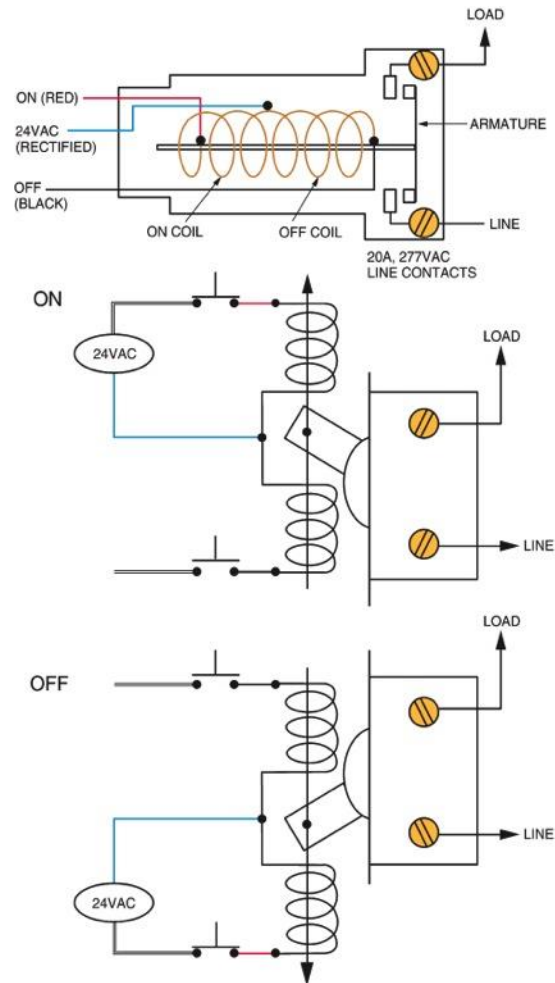
6.0.0 – 7.6.0

Several Types of Remote Control Circuits and Related Components



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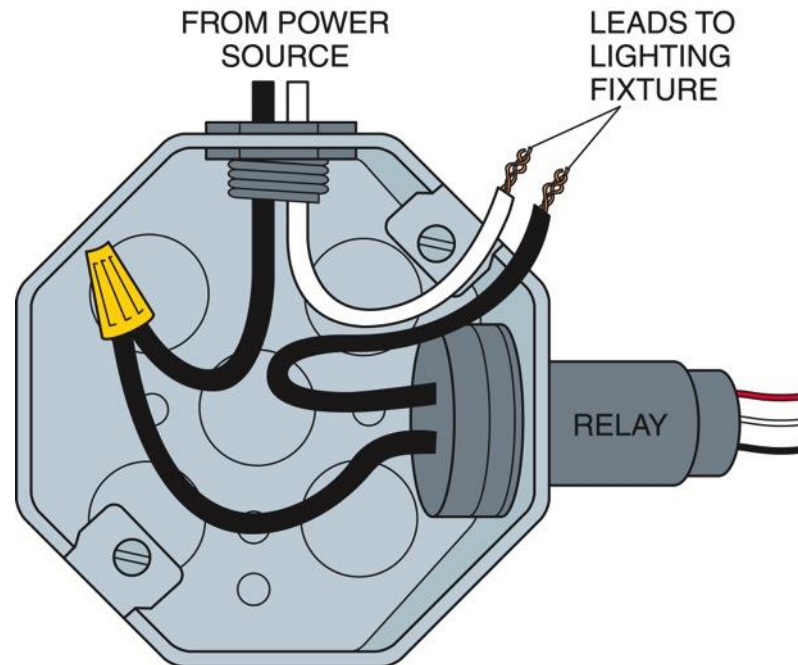
Relay Operation



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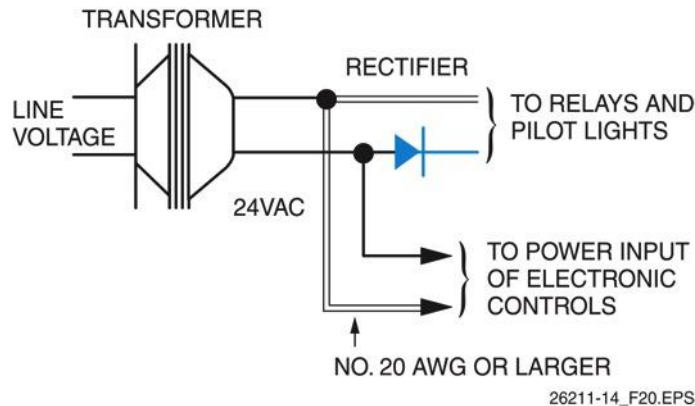
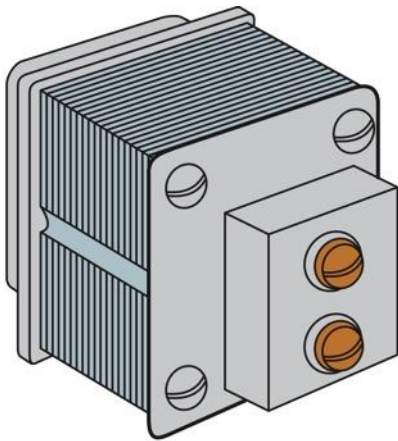
Relay Installed in an Outlet Box

Some low-voltage relays can be installed in a standard outlet box.



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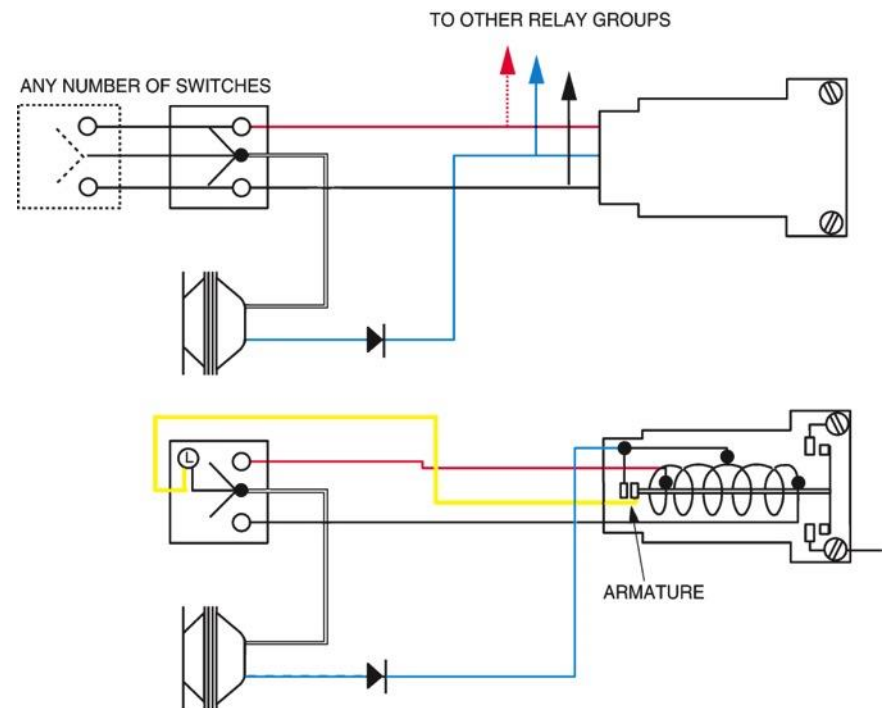
Control Transformer with Power-Supply Wiring Diagram



- The transformers used with remote control switching systems supply 24VAC.
- The AC input voltage to the power supply varies by manufacturer, but common voltages include 120V, 208V, 240V, and 277V.

Switch Operation

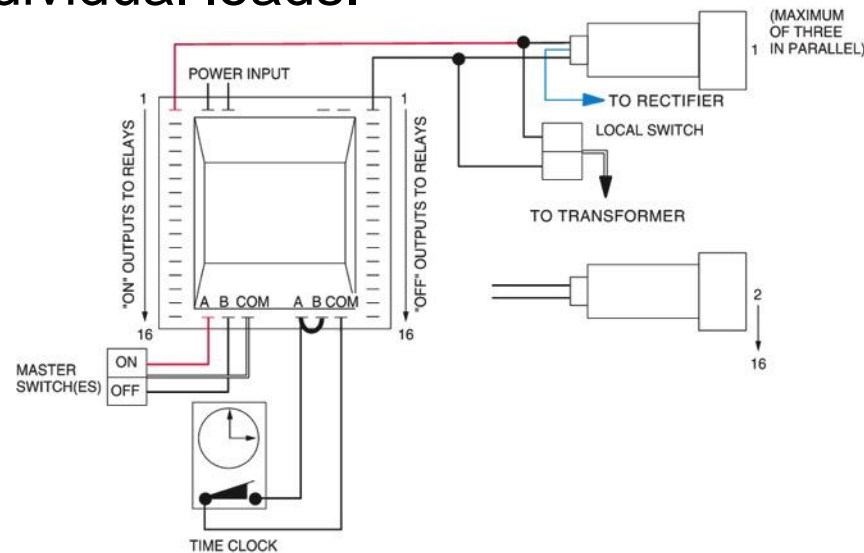
- A standard low-voltage switch is a single-pole, double-throw type: pushing the On button completes the circuit, shifting the armature to the corresponding position.
- The pulse operation allows any number of switches to be wired in parallel, as shown here. In addition, other relay groups can be added by paralleling their control leads.



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Master Sequencer Connections

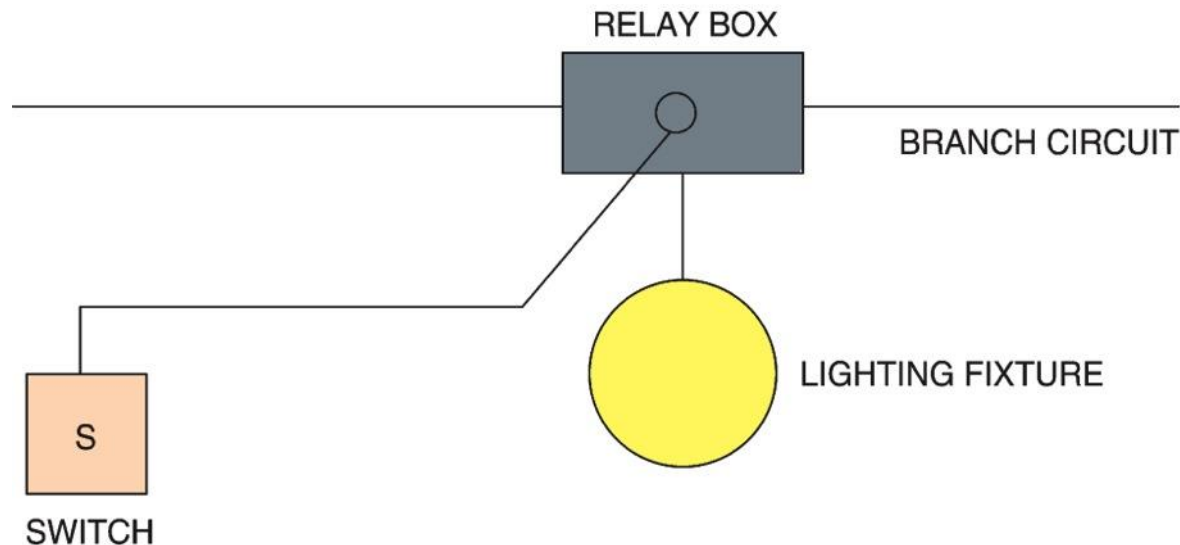
- A master sequencer allows relays to be controlled as a group while still maintaining individual control using local switches.
- This system allows the use of other control elements including time clocks, building automation system outputs, photocells, and other contact devices to provide automation with local override of individual loads.



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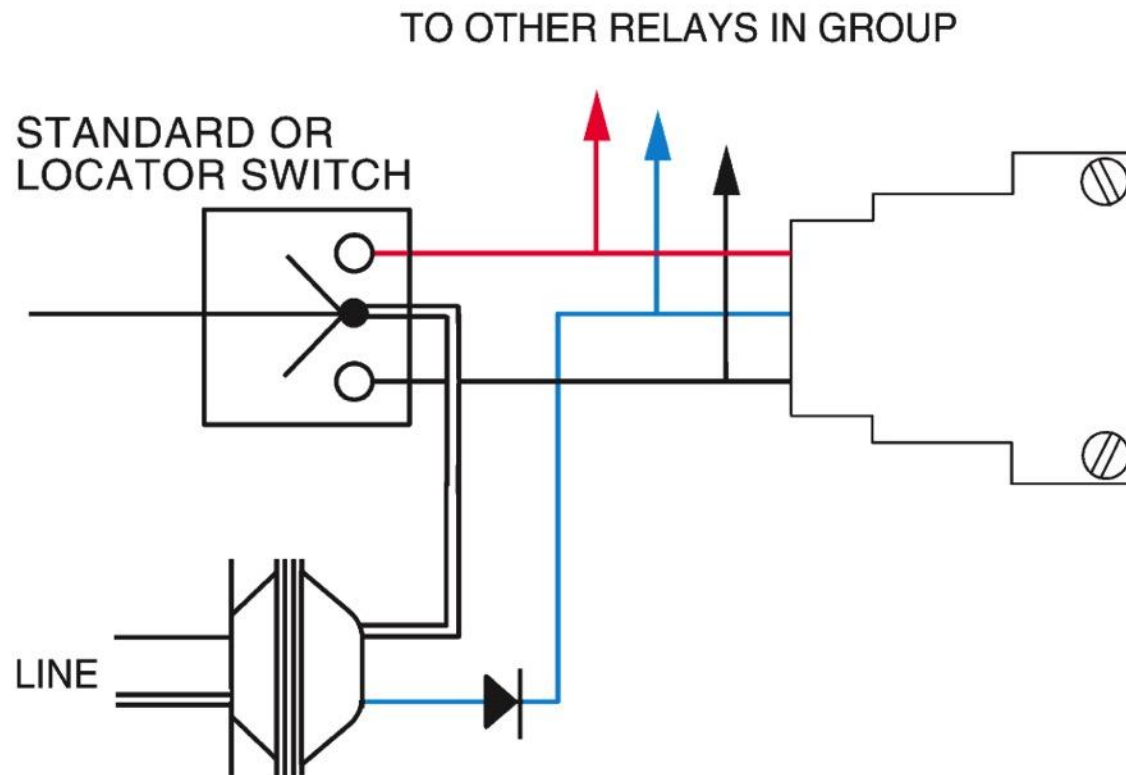
Single-Switch Control

- A single-switch relay control for a light or group of lights is similar to that of a single-pole conventional circuit.
- A time clock and/or photocell can be added to control multiple lights at prescribed intervals.



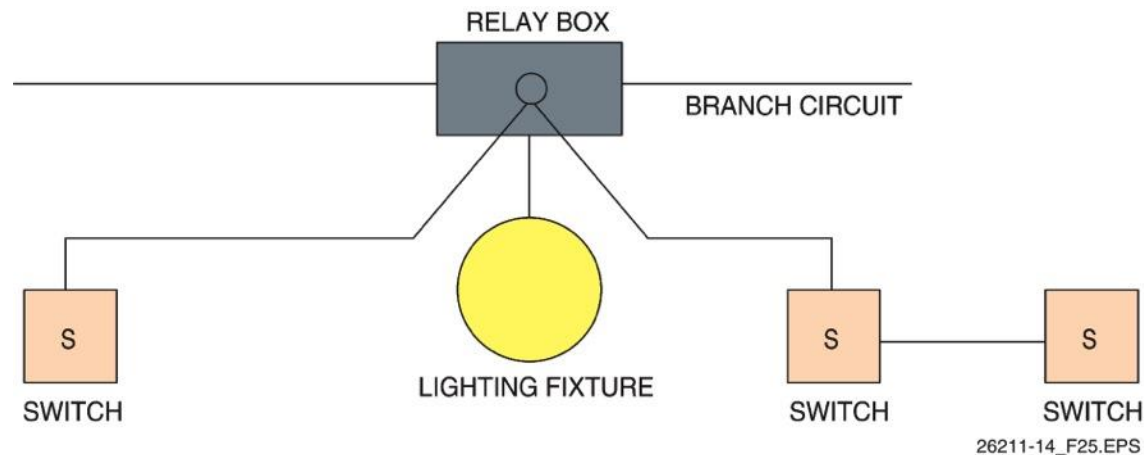
6.0.0 – 7.6.0

Schematic Wiring Diagram of Single Switches Controlling Each Circuit



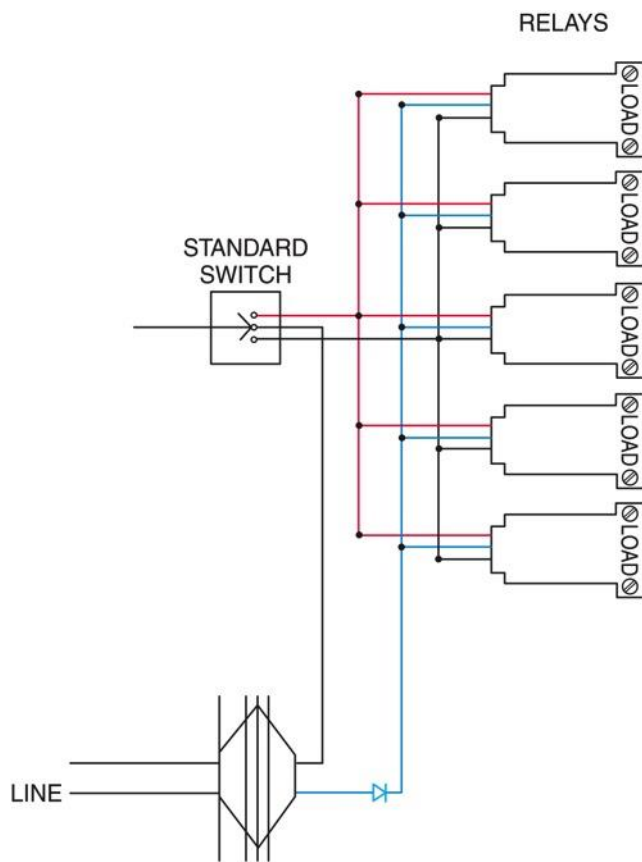
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Diagram of Multipoint Switching of a Single Circuit



- With conventional multipoint switching, expensive three-way and four-way switches are required, along with traveler wires through all of the switches.
- Relay switching offers the advantage of adding low-cost control points.

Switching Circuits Being Controlled From One Location



















26211-14_F26.EPS

- With conventional circuits, switches are ganged to control many lighting circuits from a single location. Remote control switches can be used to provide a similar form of control.
- Master control units are normally used where more than six switches are required.

6.0.0 – 7.6.0

Recommended Symbols for Low-Voltage Drawings

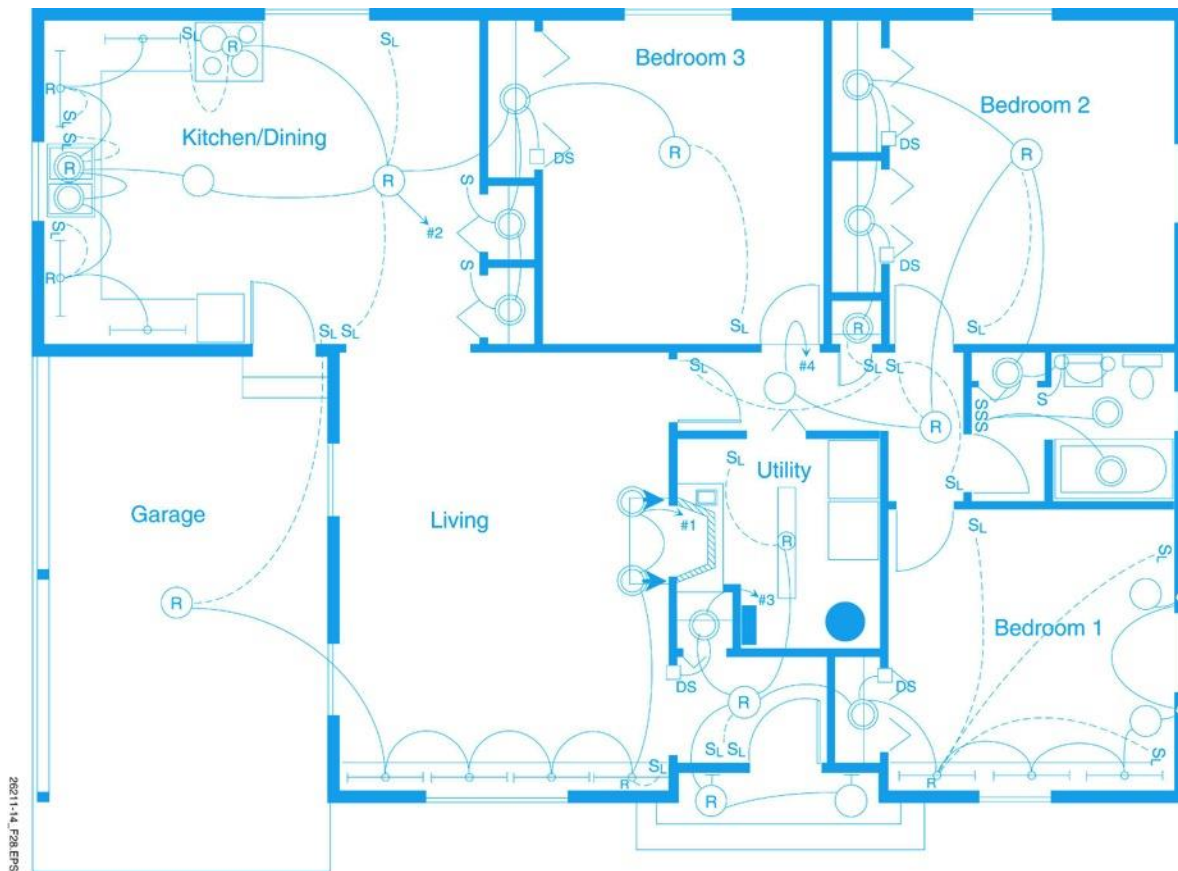
 THE DIAMOND IS A WIDELY RECOGNIZED SYMBOL THAT IS USED FOR DENOTING LOW VOLTAGE.			
	Remote control low-voltage wire		Low-voltage switch for interchangeable-type bracket
	Low-voltage transformer		Extension switch receptacle
	Rectifier or rectifier assembly		Master-selector pushbutton switch; 8 position
	Components cabinet; A refers to first cabinet		Master-selector pushbutton switch with pilot lights; 8 position
	Relay, standard type, spec. grade; 1 refers to number of relay		Motor master; red for ON
	Relay with pilot switch, spec. grade; 2 refers to number of relay		Motor master; black for OFF
	Low-voltage switch, spec. grade, standard type		Separate pilot light
	Low-voltage switch, spec. grade, with pilot light	NOTE: At controlled receptacles (ceiling or wall) use a standard relay (e.g., RA6, etc. which designates component cabinet A, relay #6).	

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6.0.0 – 7.6.0

Floor Plan of a Residence Using Low-Voltage Switching

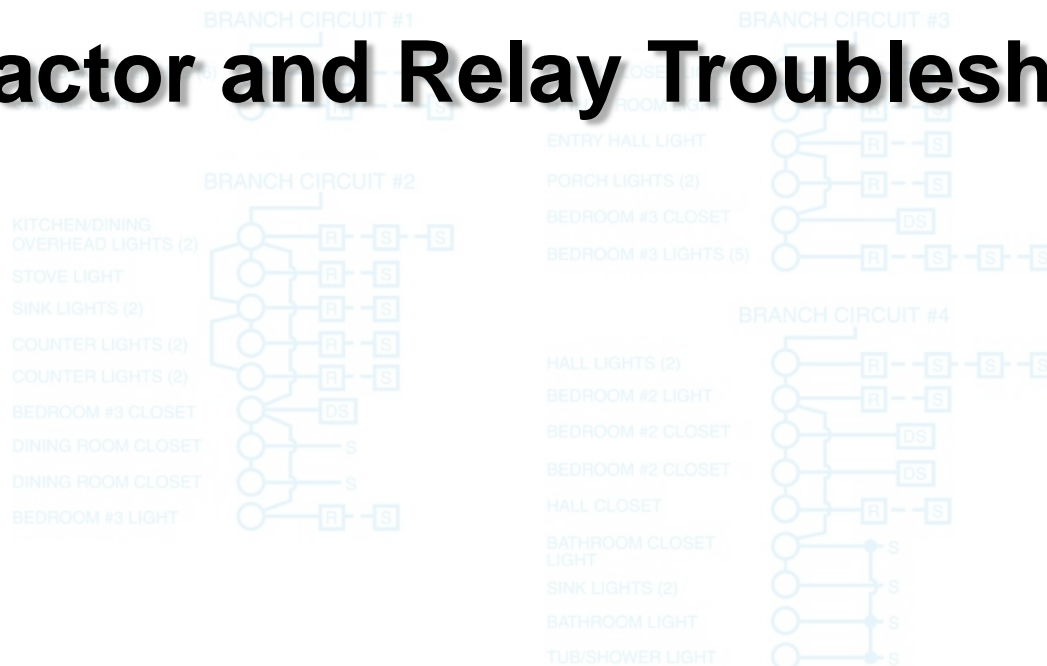


6.0.0 – 7.6.0

Next Session... Schematic Wiring Diagram of Lighting Circuits

A schematic wiring diagram provides details of the connections in a low-voltage control system.

Contactor and Relay Troubleshooting



26211-14_F29.EPS



8.0.0

Contactors and Relay Troubleshooting

Symptoms	Probable Cause	Action or Items to Check
Failure to pull in	<p>Either no voltage or low voltage at coil terminals</p> <p>Operating coil open or grounded</p> <p>Loose or disconnected coil lead wire</p> <p>Excessive magnet gap, improper alignment</p> <p>Armature obstructed or gumming deposits between armature and pole face</p> <p>Binding caused by deformed or gummy hinge</p> <p>Excessive armature spring force</p> <p>Normally closed contacts welded together</p>	<p>Blown fuse, open line switch, break in wiring</p> <p>Line voltage below normal</p> <p>Overload relay open or set too low</p> <p>Tripping toggle (non-automatic breakers) fouled</p> <p>Control level or start button in off position</p> <p>Pull-in circuit open, shorted, or grounded</p> <p>Contacts in protective or controlling circuit open or one of their pigtail connections broken</p> <p>Inspect and test coil</p> <p>Inspect and correct</p> <p>Inspect and correct</p> <p>Inspect and correct</p> <p>Replace if bent; degrease if gummed up</p> <p>Lessen spring force</p> <p>Replace contacts</p>
Failure of equipment to start with contactor closed	<p>One contact not closing</p> <p>Contacts burned</p> <p>Contact pigtail connection broken</p>	<p>Replace set of contacts</p> <p>Replace</p> <p>Replace</p>
Failure to drop out	<p>Operating coil is energized</p> <p>Residual magnetism excessive due to armature closed tightly against pole face</p> <p>Armature obstructed or gumming deposits between armature and pole face</p> <p>Binding caused by deformed or gummy hinge</p> <p>Contact pressure spring or armature spring too weak or improperly adjusted</p> <p>Improper mounting position (upside down)</p> <p>Normally open contacts welded together</p>	<p>Contacts in controlling or protective tripping circuits closed, shorted, or shunted</p> <p>Tripping devices defective, such as overload tripping toggles do not strike release, undervoltage relay plunger stuck or out of adjustment, defective stop button, or defective time-delay escape mechanism (closed air vent)</p> <p>Current supplied over an unintentional path due to grounds, defective insulation, pencil markings, moisture, or lacquer chipped off relay base</p> <p>Adjust or replace</p> <p>Clear and clean</p> <p>Replace or degrease</p> <p>Replace or adjust</p> <p>Mount correctly</p> <p>Replace contacts</p>



8.0.0

Next Session...and Relay Troubleshooting

Symptoms	Probable Cause	Action or Items to Check
Time-delay relays operate too fast	Air escapes too freely due to holes in bellows or open air vent Non-magnetic shim in air gap too large or armature spring too strong Magnets out of adjustment	Escape mechanism faulty Worn dashpot plunger, dashpot oil too thin Adjust or replace Adjust
Contacts pitted or discolored	Contacts overheated from overload Contacts not fitted properly Barriers broken from rough usage or breakers closing with too much force Wiping action of contacts insufficient Excessive chatter or hum Exposure to weather, dripping water, salt air, or vibration	Reduce load and replace contacts Refit Replace barriers; check for high voltage Adjust Check causes listed below Use suitable NEMA enclosure
Excessive chatter or hum	Vibration of surrounding devices communicated to relay Relay receiving contradictory signals Bouncing of controlling or protective contacts Line voltage fluctuating or insufficient Excessive coil circuit resistance Armature spring or contact pressure spring too strong Excessive coil voltage drop on closing Missing shading coil Improper antifreeze pin location Free movement of armature hindered due to deformed parts or dirt	Arrange differently Correct Adjust Consider using buck-and-boost transformers Lessen resistance Lessen Adjust Replace the contactor Locate in correct position Clean and replace appropriate parts
Excessive coil temperature	Excessive current or voltage Short circuit in coil	Reduce load or adjust taps on transformer Replace coil

Wrap Up



Wrap Up

3-2-1

- 3 – Write 3 important things learned during class
- 2 – Write 2 questions you have about the material
- 1 – Write 1 thought you had about the material



Next Session...

MODULE EXAM

Review the complete module to prepare for the module exam. Complete the Module Review as a study aid.

