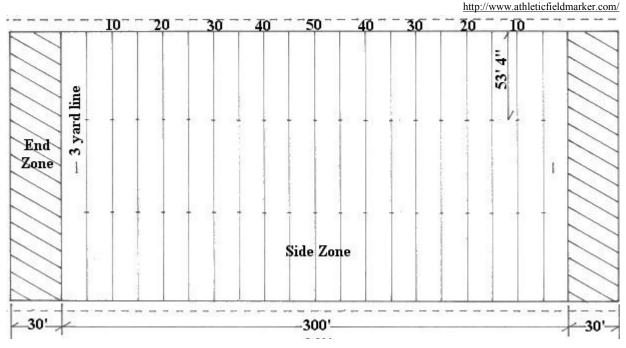
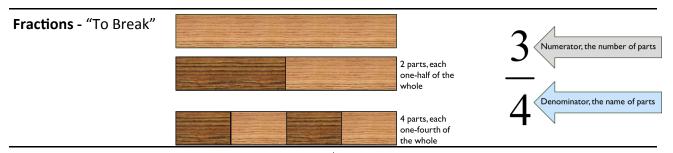
### **Dimensions:**

- 1. Give the sizes needed to fabricate the part.
- 2. Indicate the locations where the components of the part should be placed, assembled, drilled, or welded. These are known as location dimensions.

Example: A standard American football field.



- a. What is the width of the End Zone?
- b. What is the entire length of the football field including the End Zones?



**Proper fraction** - A number less than one. The numerator is less than the denominator.

$$\frac{1}{2}$$
,  $\frac{1}{100}$ ,  $\frac{5}{6}$ ,  $\frac{49}{50}$ 

Improper fraction - A number greater than one.

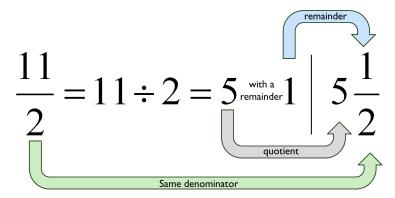
The numerator is larger than the denominator.

$$\frac{3}{2}$$
,  $\frac{115}{100}$ ,  $\frac{13}{6}$ ,  $\frac{61}{50}$ 

2

# Rewrite improper fraction as a mixed number:

- 1. Divide numerator by the denominator to find the whole number part of the mixed number.
- 2. Write the remainder over the denominator as the fraction part of the mixed number



# Rewrite mixed number as an improper fraction:

- 1. Multiply the whole number by the denominator of the fraction part.
- 2. Add the numerator of the fraction part to this product.
- 3. Write this sum over the denominator of the fraction.

$$\frac{3}{2} = \frac{2 \times 4 + 3}{4} = \frac{11}{4}$$
Multiply

### **Multiplication of Fractions:**

- 1. Change any whole numbers or missed numbers into improper fractions.
- 2. Cross-reduce if possible.
- 3. Multiply numerators.
- 4. Multiply denominators.
- 5. Reduce in necessary.

Ex. 1 
$$\frac{1}{3} \times \frac{5}{6} = \frac{1 \times 5}{3 \times 6} = \frac{1}{18}$$
Multiply Numerators  $\frac{5}{18}$ 

Ex. 2 
$$4\frac{1}{2} \times \frac{3}{4}$$
  $\frac{9}{2} \times \frac{3}{4} = \frac{9 \times 3}{2 \times 4}$  Multiply Numerators  $\frac{120}{8} = 3\frac{3}{8}$ 

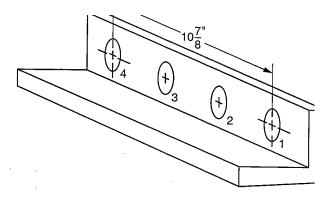
# **Division of Fractions:**

- 1. Change any whole numbers or missed numbers into improper fractions.
- 2. Change the division sign to a multiplication sign and invert (flip) the following fraction.
- 3. Cross-reduce if possible.
- 4. Multiply numerators.
- 5. Multiply denominators.
- 6. Reduce in necessary.

Ex. 1
$$\frac{2}{3} \div \frac{4}{5} = \frac{2}{3} \times \frac{5}{4} = \frac{5}{4}$$
Invert Fraction
$$\frac{2}{3} \div \frac{4}{5} = \frac{2}{3} \times \frac{5}{4} = \frac{5}{6}$$

### **Practical Problems**

1. This piece of angle is to be used for an anchor bracket. If the holes are equally spaced, what is the measurement between hole 1 and hole 2?



# **Addition of Like Fractions:**

- 1. Add the numerators only.
- 2. The common denominator is the denominator of the sum.
- 3. Reduce the sum to lowest terms and change improper fractions to whole or mixed number.

$$\frac{1}{7} + \frac{5}{7} = \frac{1+5}{7}$$
Add Numerators
$$= \frac{6}{7}$$

### **Addition of Unlike Fractions:**

- 1. If the denominators are not the same, find the least common denominator.
- 2. Change each fraction not already expressed in terms of the common denominator to an equivalent fraction with the common denominator.
- 3. Add the numerators only.
- 4. The common denominator is the denominator of the sum.
- 5. Reduce the sum to lowest terms and change improper fractions to whole or mixed number.

$$\frac{\frac{15}{16} = \frac{15}{16}}{\frac{1}{2} = \frac{8}{16}} = \frac{\frac{1}{2} = \frac{1 \times 8}{2 \times 8} = \frac{8}{16}}{\frac{23}{16} = 1\frac{7}{16}}$$

# **Subtraction of Fractions:**

- 1. If the denominators are not the same, find the least common denominator.
- 2. Change each fraction not already expressed in terms of the common denominator to an equivalent fraction with the common denominator.
- 3. Add the numerators only.
- 4. The common denominator is the denominator of the sum.
- 5. Reduce the sum to lowest terms and change improper fractions to whole or mixed number.

$$\frac{5}{7} - \frac{1}{7} = \frac{5 - 1}{7}$$
Subtract Numerators
$$= \frac{4}{7}$$

# Borrowing: $\begin{array}{c|c} 5\frac{1}{3} & & & \\ \hline 5\frac{1}{3} & & & \\ \hline -3\frac{2}{3} & & \\ \hline -3\frac{2}{3} & & \\ \hline -3\frac{2}{3} & & \\ \hline 1\frac{2}{3} & & \\ \hline 100 & & \\ 100$

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The GCMCA program at Cincinnati State is an equal opportunity program, auxiliary aids and services are available upon request to individuals with disabilities. This workforce solution was funded by a grant awarded under the Trade Adjustment Community College and Career Training Grants as implemented by the U.S. Dept. of Labor's Employment and Training Administration.