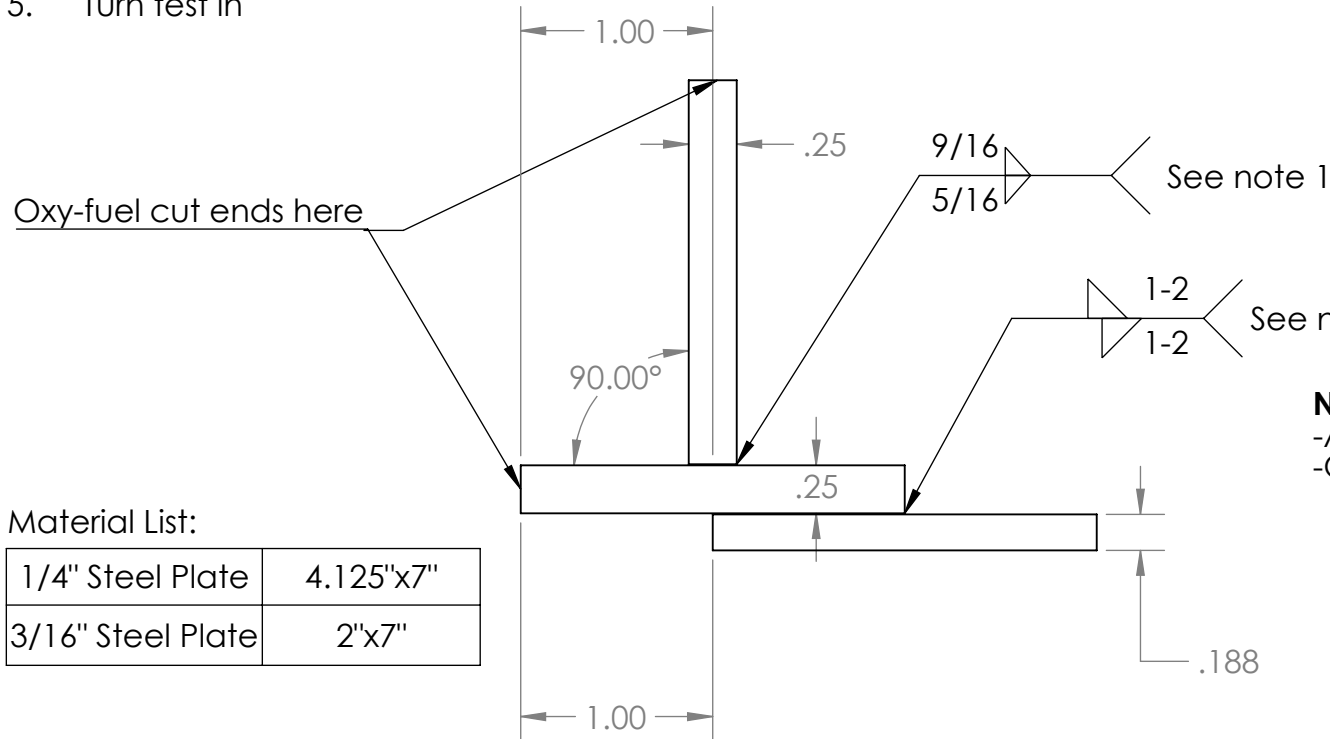
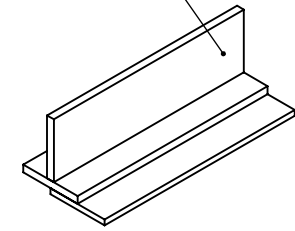


**Directions:**

1. Oxy-fuel cut the 1/4" plate so there are 2 pieces 2"x7"
2. Tack whole weldment per print
3. Weld test per print
4. Place your number in the proper position
5. Turn test in

Place ID number here

**Material List:**

1/4" Steel Plate	4.125"x7"
3/16" Steel Plate	2"x7"

**Note 1:**

- Arrow side-GMAW 3F V-up
- Other side-SMAW 3F V-up 2 pass
- First pass E6010 full 7"
- Second pass E7018 stop 1.5" from top end

**Note 2:**

- Arrow side-GMAW 1F/2F
- Other Side-GTAW 1F/2F

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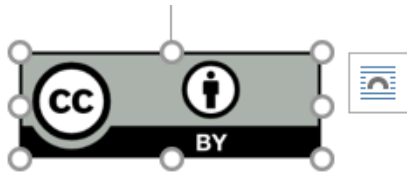
		UNLESS OTHERWISE SPECIFIED:
		DIMENSIONS ARE IN INCHES
		TOLERANCES:
		FRACTIONAL $\pm 1/16$
		ANGULAR: BEND $\pm 1$
		TWO PLACE DECIMAL $\pm .0625$
		INTERPRET GEOMETRIC TOLERANCING PER:
		MATERIAL
		Steel
		FINISH
NEXT ASSY	USED ON	
APPLICATION		DO NOT SCALE DRAWING

	NAME	DATE
DRAWN		
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

TITLE:

Skills USA Pre-Test

SIZE	DWG. NO.	REV
A		
SCALE: 1:5	WEIGHT:	SHEET 1 OF 1



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