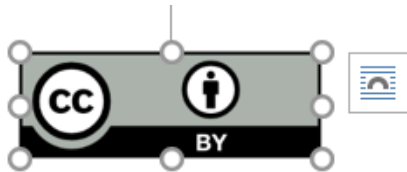


Defect	Go	No Go
Plate Size: Is the plate cut to the correct dimensions all around, within 1/16"		
Bevel: Bevel angle within 5 degrees		
Square Cutout: Is it square and to correct dimension, within 1/16"		
Hole Size: Go bolt fits + 1/16", -0		
Gouge: Consistent depth and length to print		
Triangle: Bolt head fits +1/16", -0		
Squareness of cuts: All cuts square to top edge of plate, no radius		
Smoothness of cuts: Is there any gouges or roughness to the face of the cuts		
Any excess dross		
Conformity: Correct plate size, final piece conforms to print		
Student score		
Instructor score		

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		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: BEND ± 1 degree TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .001$		NAME	DATE	TITLE: Plasma Test Grading Sheet	
			DRAWN	CP	3/16		
			CHECKED				
			ENG APPR.				
			MFG APPR.				
			Q.A.			SIZE A	
		COMMENTS:			DWG. NO.		REV
NEXT ASSY	USED ON	FINISH					
APPLICATION		DO NOT SCALE DRAWING					
			SCALE: 1:2				
			SHEET 2 OF 2				



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