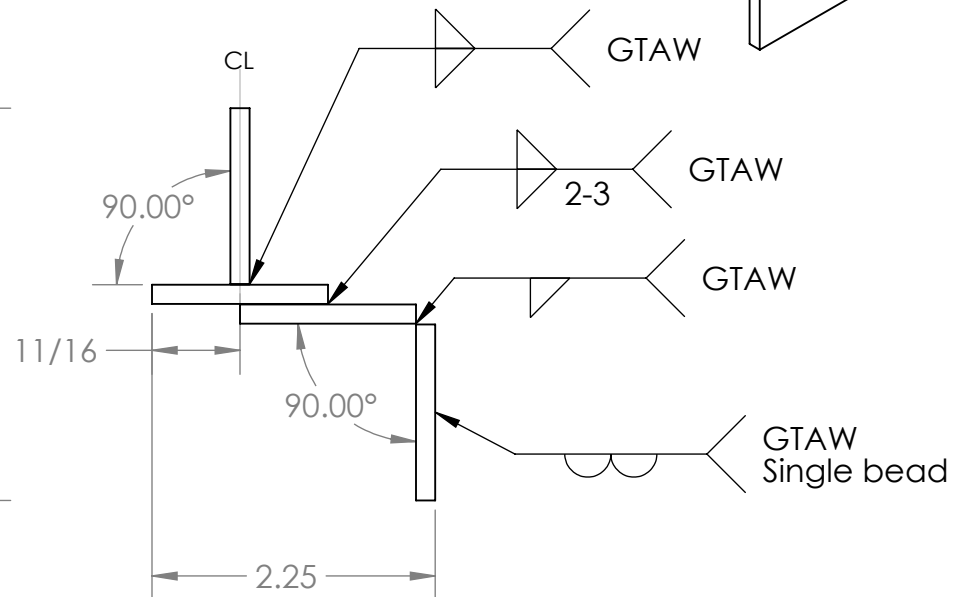
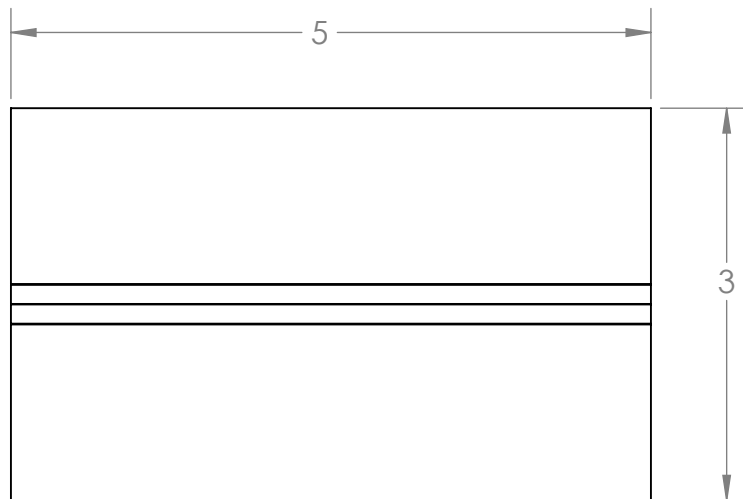
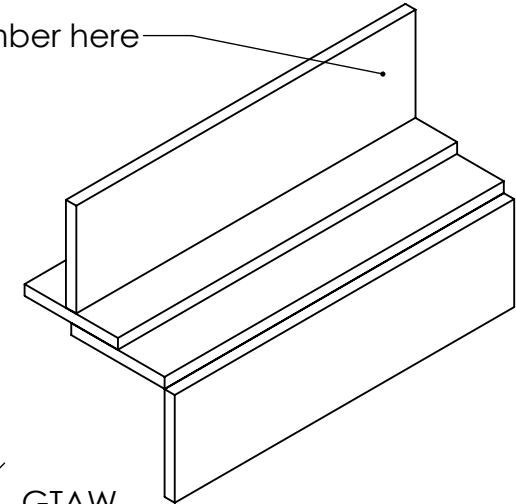


**Directions:**

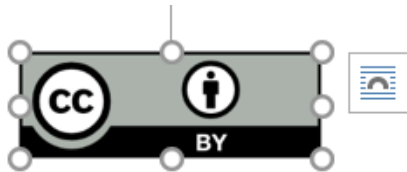
1. Cut four .150" coupons 5" x 1 3/8"
2. Unless specified all joints require a filler metal which will be 3/32"
3. Tack and weld in any order
4. Deburr test so there are no sharp edges
5. Place ID number in the appropriate spot
6. Turn test in
7. Complete grading sheet and turn in

Place number here



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE:  GTAW Aluminum Test			
		DIMENSIONS ARE IN INCHES		DRAWN	CP			1/15	
		TOLERANCES:		CHECKED					
		FRACTIONAL $\pm 1/16$		ENG APPR.					
		ANGULAR: BEND $\pm 1$ degree		MFG APPR.					
		TWO PLACE DECIMAL $\pm .01$		Q.A.			SIZE <b>A</b>	DWG. NO. 1	REV
		THREE PLACE DECIMAL $\pm .001$		COMMENTS:					
		MATERIAL Aluminum							
		FINISH							
NEXT ASSY		USED ON							
APPLICATION				DO NOT SCALE DRAWING					



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