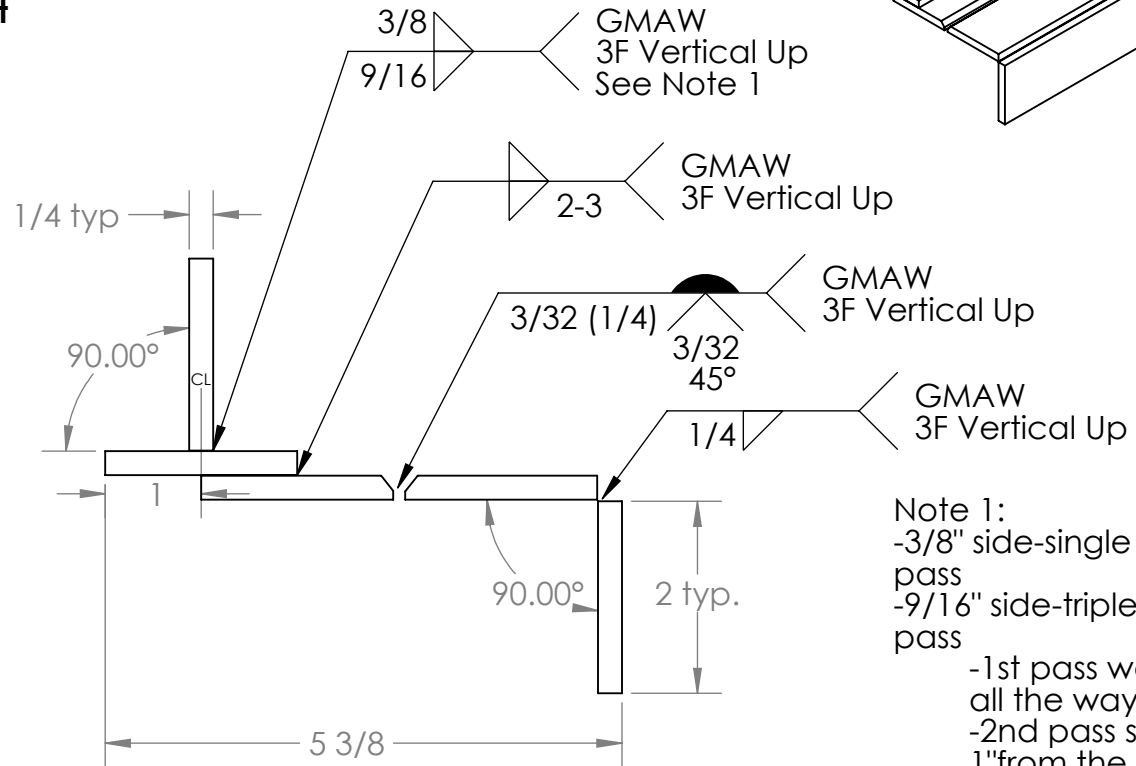
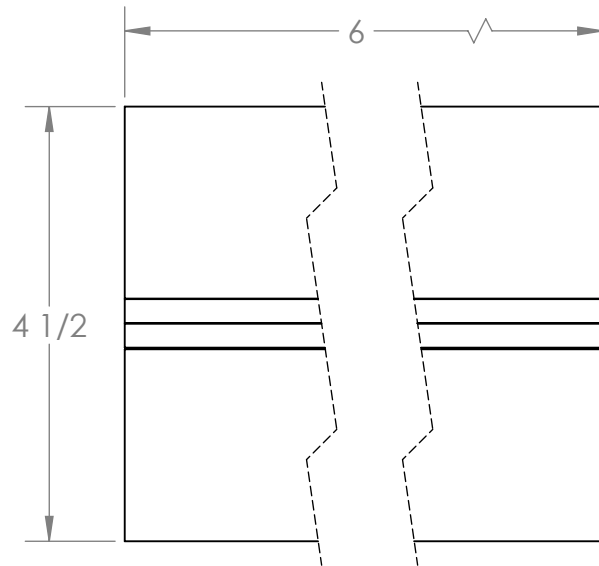
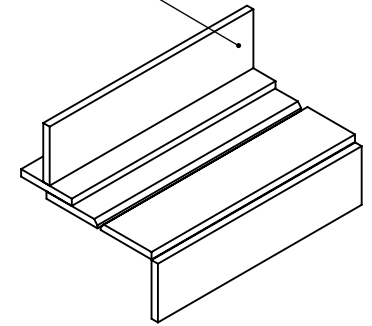


***Directions:**

1. Cut 5 pcs 1/4"x2"x6"
2. Tack and weld in any order
3. Deburr and brush test
4. Label test with your number
5. Grade test and turn in grade sheet



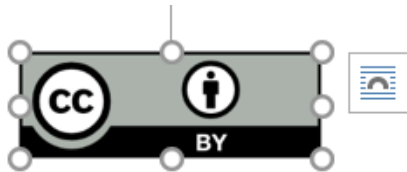
Place ID number here



Note 1:
-3/8" side-single
pass
-9/16" side-triple
pass
-1st pass weld
all the way
-2nd pass stop
1" from the end
-3rd pass stop
2" from end

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: GMAW Test 3F Test		
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR:BEND ±1 degree	DRAWN	CP	2/15			
			CHECKED					
			ENG APPR.					
			MFG APPR.					
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			SIZE A		
		MATERIAL Steel	COMMENTS:					
		FINISH						
NEXT ASSY	USED ON					DWG. NO.		REV
APPLICATION		DO NOT SCALE DRAWING				SCALE: 2:3	WEIGHT:	SHEET 1 OF 1



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