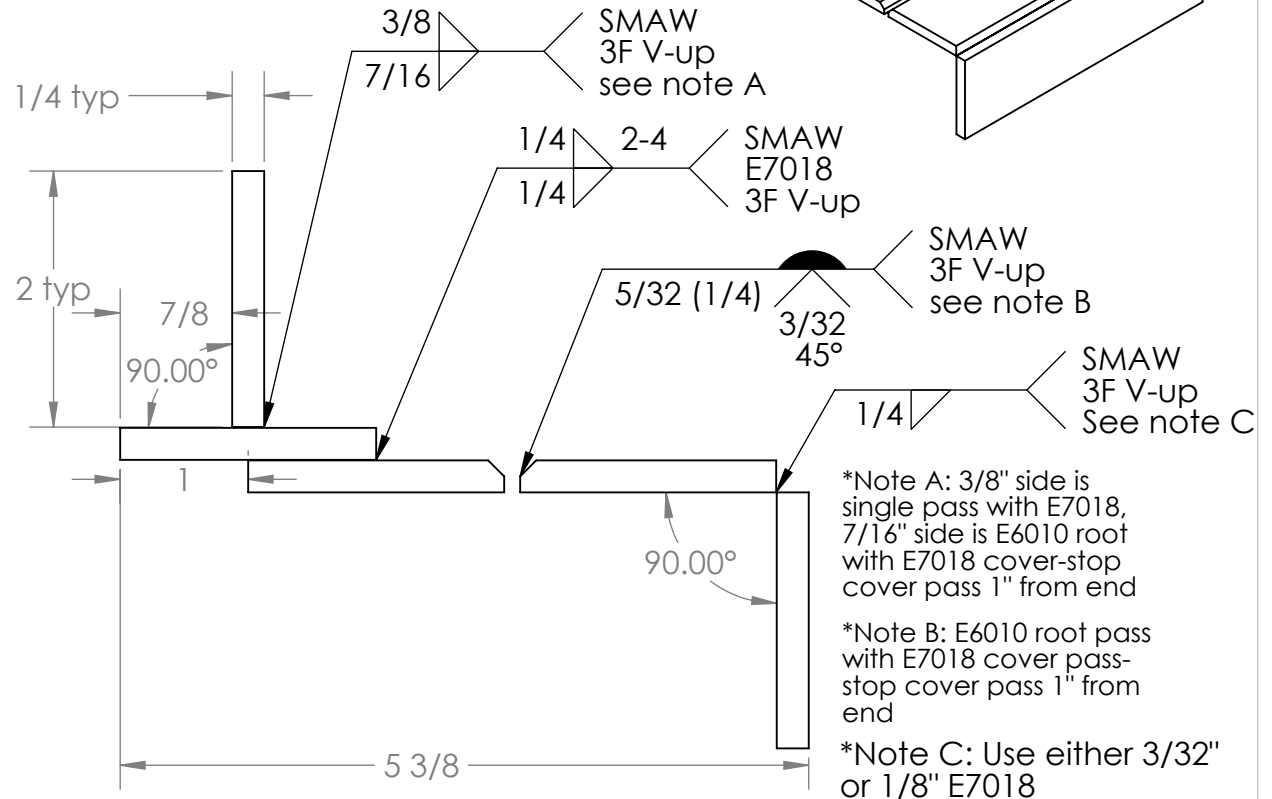
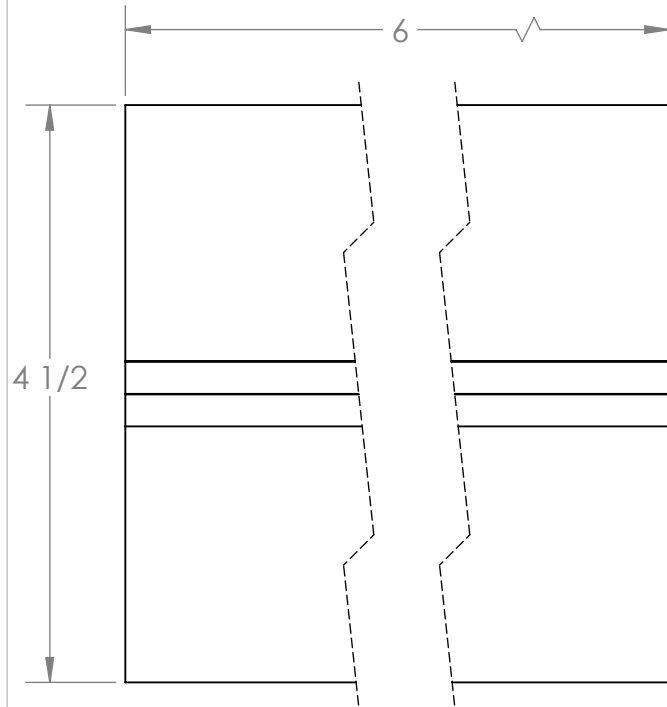


**\*Directions:**

1. Cut 5 pcs 1/4"x2"x6"
2. Tack and weld in any order
3. Debur and brush test
4. Label test with your number
5. Grade test and turn in grade sheet



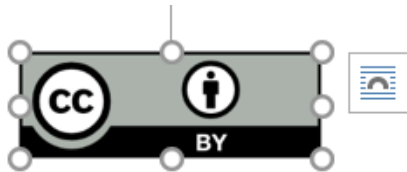
\*Note A: 3/8" side is single pass with E7018, 7/16" side is E6010 root with E7018 cover-stop cover pass 1" from end

\*Note B: E6010 root pass with E7018 cover pass-stop cover pass 1" from end

\*Note C: Use either 3/32" or 1/8" E7018

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	<b>TITLE:</b> <h1>E7018 SMAW 3F Test</h1>		
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: $\pm 1$ degree		DRAWN	CP			3/15
				CHECKED				
				ENG APPR.				
				MFG APPR.				
				Q.A.			<b>SIZE</b> <h1>A</h1>	
				COMMENTS:		<b>DWG. NO.</b> 		
		MATERIAL <b>Steel</b>				<b>REV</b> 		
		FINISH						
NEXT ASSY		USED ON				<b>SCALE: 2:3</b>		
APPLICATION		DO NOT SCALE DRAWING						
						<b>WEIGHT:</b>		
						<b>SHEET 1 OF 1</b>		



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