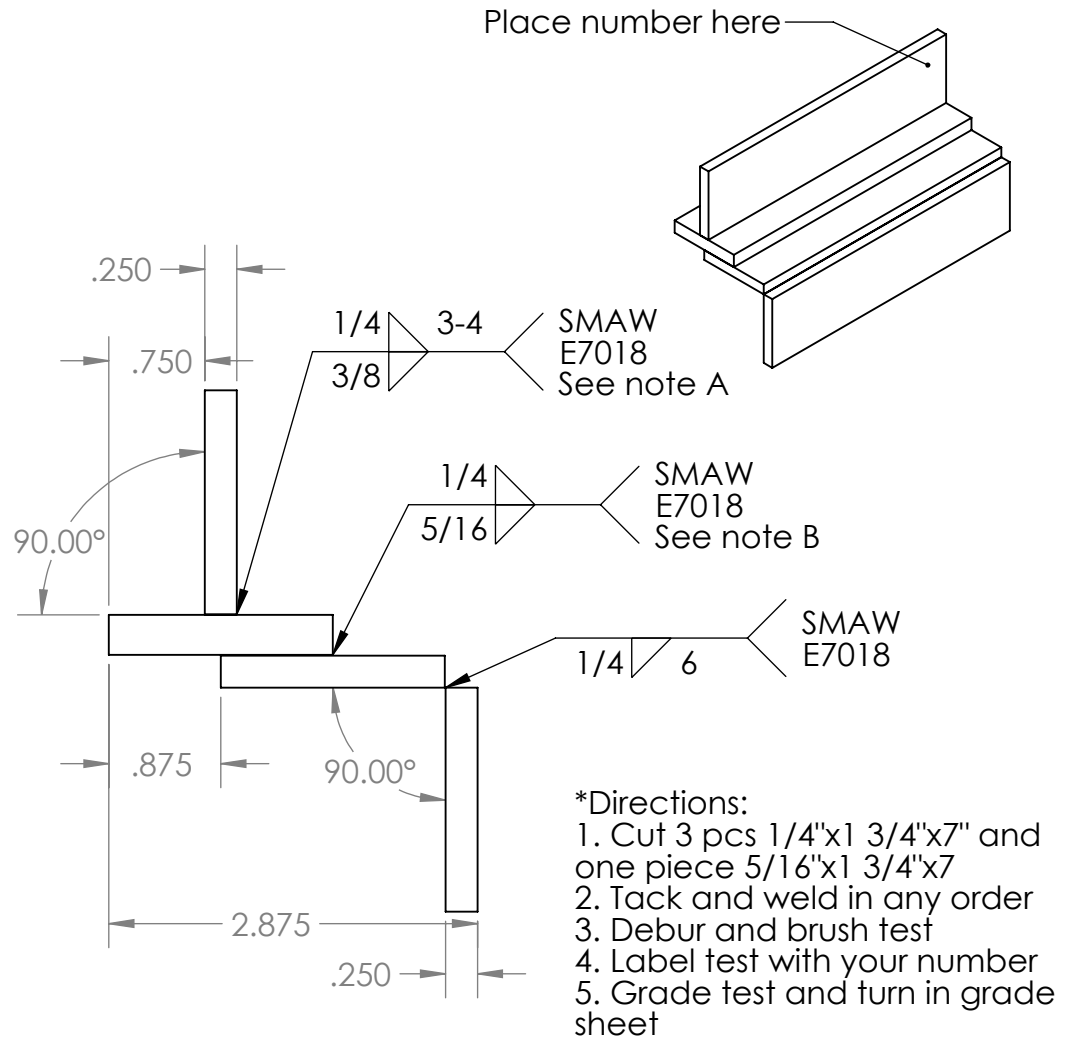
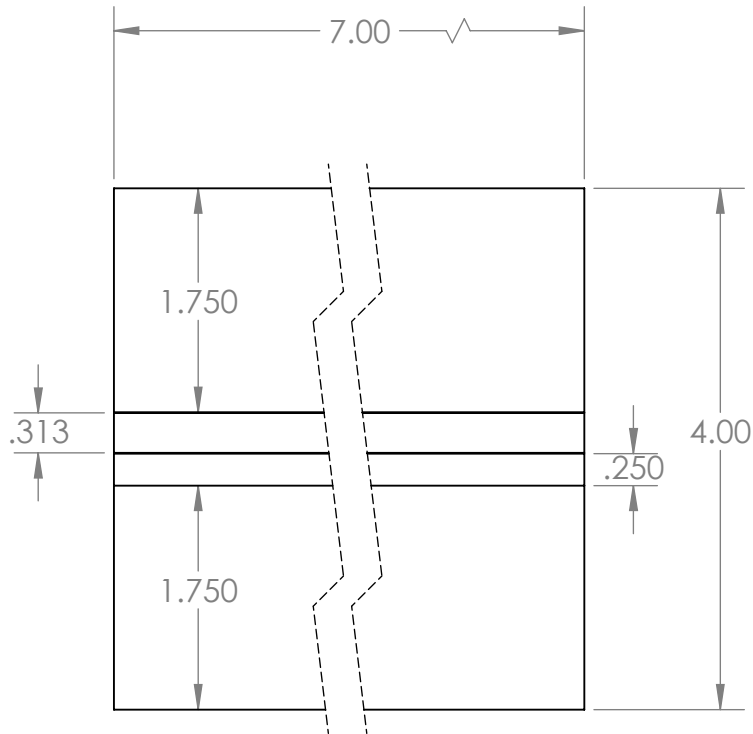


Note A: 1/4" side is single pass, 3/8" side is 3 pass, stop second pass 1/2" from the end and third pass 1" from the end

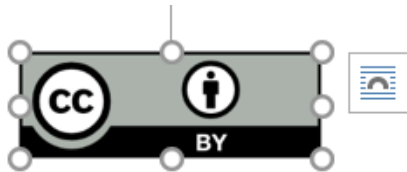
Note B: 1/4" side is single pass, 5/16" side is 3 pass, stop second pass 1/2" from the end and third pass 1" from the end



- *Directions:**
1. Cut 3 pcs 1/4"x1 3/4"x7" and one piece 5/16"x1 3/4"x7
 2. Tack and weld in any order
 3. Deburr and brush test
 4. Label test with your number
 5. Grade test and turn in grade sheet

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE				
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: ± 1 degree Three Place Decimal $\pm .06$		DRAWN	CP	10/14	TITLE: SMAW E7018 Test		
				CHECKED					
				ENG APPR.					
				MFG APPR.					
				Q.A.					
		MATERIAL HR Steel		COMMENTS:			SIZE A	DWG. NO.	REV
NEXT ASSY		USED ON					SCALE: 1:4	WEIGHT:	SHEET 1 OF 1
APPLICATION		DO NOT SCALE DRAWING							



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