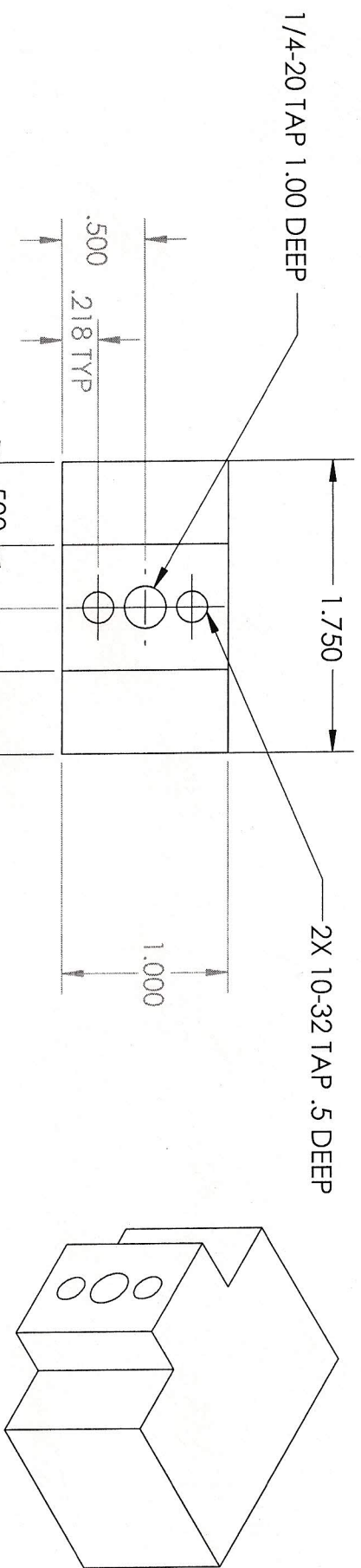


PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
<INSERT COMPANY NAME HERE>. ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
<INSERT COMPANY NAME HERE> IS
PROHIBITED.

UNLESS OTHERWISE SPECIFIED:		DIMENSIONS ARE IN INCHES		TOLERANCES:	
FRACTIONAL: 1/32		ANGULAR: MACH ±		BEND ±	
TWO PLACE DECIMAL ±.01		THREE PLACE DECIMAL ±.005		INTERPRET GEOMETRIC	
TOLERANCING PER:		MATERIAL		FINISH	
Aluminum		NEXT ASSY		USED ON	
APPLICATION		DO NOT SCALE DRAWING		DRAWN	
NAME		DATE		CHECKED	
DL		4/15/14		ENG APPR.	
MFG APPR.		Q. A.		COMMENTS:	
TITLE:		SIZE		DWG. NO.	
Vice Handle		A		Vice	
SCALE: 1:2		WEIGHT:		SHEET 2 OF 4	
REV		1		2	



PROPRIETARY AND CONFIDENTIAL

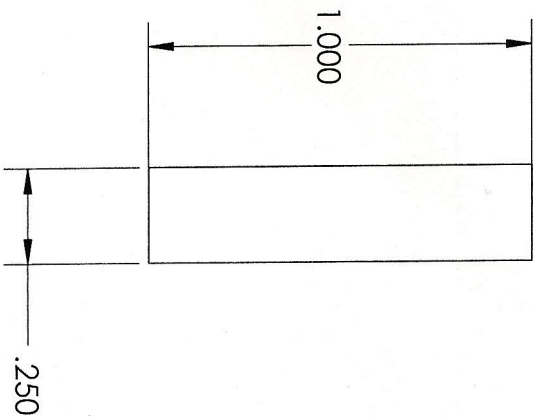
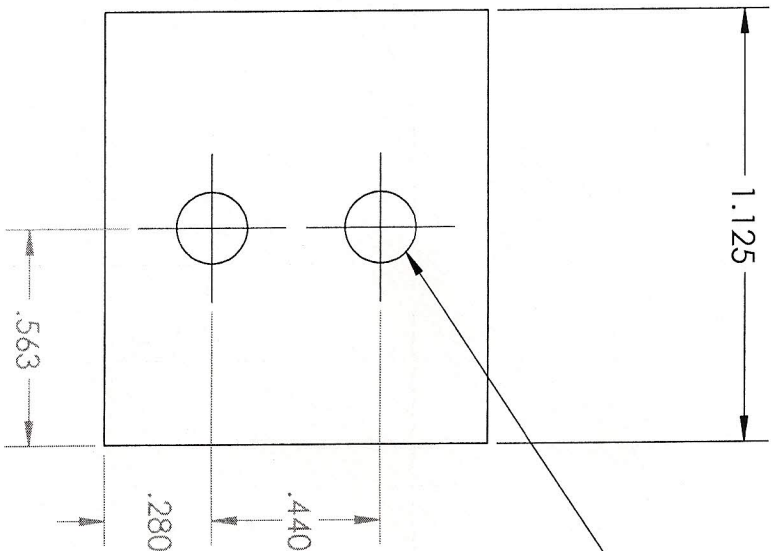
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <INSERT COMPANY NAME HERE>. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <INSERT COMPANY NAME HERE> IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED:		DRAWN		NAME	DATE
DIMENSIONS ARE IN INCHES		DL		DL	4/15/14
TOLERANCES:		CHECKED			
FRACTIONAL: 1/32		ENG APPR.			
ANGULAR: MACH ±		MFG APPR.			
BEND ±					
TWO PLACE DECIMAL ±.01					
THREE PLACE DECIMAL ±.005					
INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.			
MATERIAL		COMMENTS:			
Aluminum					
FINISH					
NEXT ASSY					
USED ON					
APPLICATION					
DO NOT SCALE DRAWING					

Vice Jaw

SIZE DWG. NO. **A** Vice REV

SCALE: 1:1 WEIGHT: SHEET 3 OF 4



2X 3/16 THRU HOLES
COUNTERSUNK FOR SCREW HEAD

PROPRIETARY AND CONFIDENTIAL

THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
<INSERT COMPANY NAME HERE>. ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
<INSERT COMPANY NAME HERE> IS
PROHIBITED.

UNLESS OTHERWISE SPECIFIED:		DRAWN		NAME	DATE	TITLE:
DIMENSIONS ARE IN INCHES		CHECKED		DL	1/15/14	
TOLERANCES:		FRACTIONAL: ± 1/32				
ANGULAR: MACH ±		BEND ±				
TWO PLACE DECIMAL ± .01		MFG APPR.				SIZE DWG. NO. REV
THREE PLACE DECIMAL ± .005						
INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.				
MATERIAL		COMMENTS:				
FINISH		Aluminum				SCALE: 2:1 WEIGHT: SHEET 4 OF 4
NEXT ASSY		USED ON				
APPLICATION		DO NOT SCALE DRAWING				