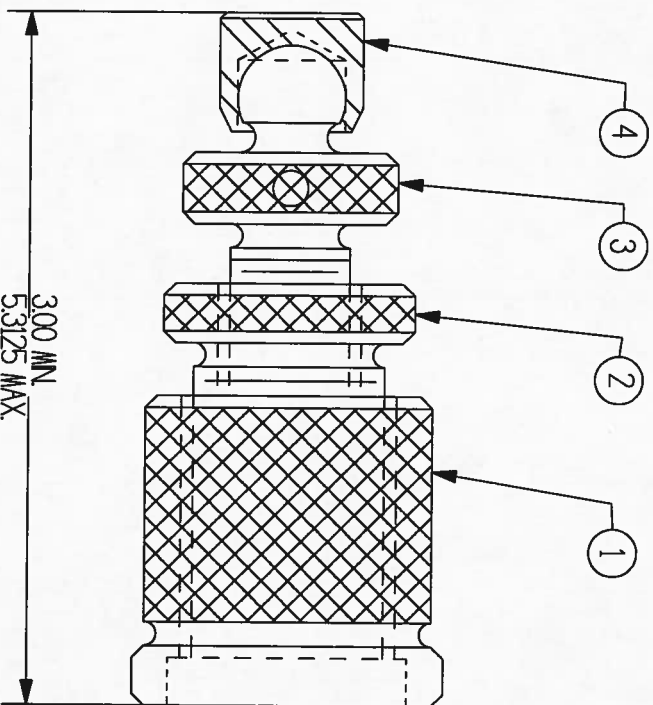


PART No.	DWG No.	Description	QTY. REQD.
1	MAC-130-009-1	BASE	1
2	MAC-130-009-2	TELESCOPING SCREW	1
3	MAC-130-009-3	SCREW	1
4	MAC-130-009-4	CAP	1



Tolerance Block:

Break all sharp edges
All dimensions in inches
Unless otherwise noted
Dimensions Tolerance
X + - .030
XX + - .010
XXX + - .005
Fractions + - 1/32
Angles + - 1°

Company: Pueblo Community College

Title: MACHINIST SCREW JACK ASSEMBLY

Material: COLLED ROLL STEEL

Drawn By: S. LENNE

Date: 9/24/2013

APR BY: G. WHITE

DWG NO. MAC-130-009-5

Scale: 1:1 (FULL)

SIZE: A

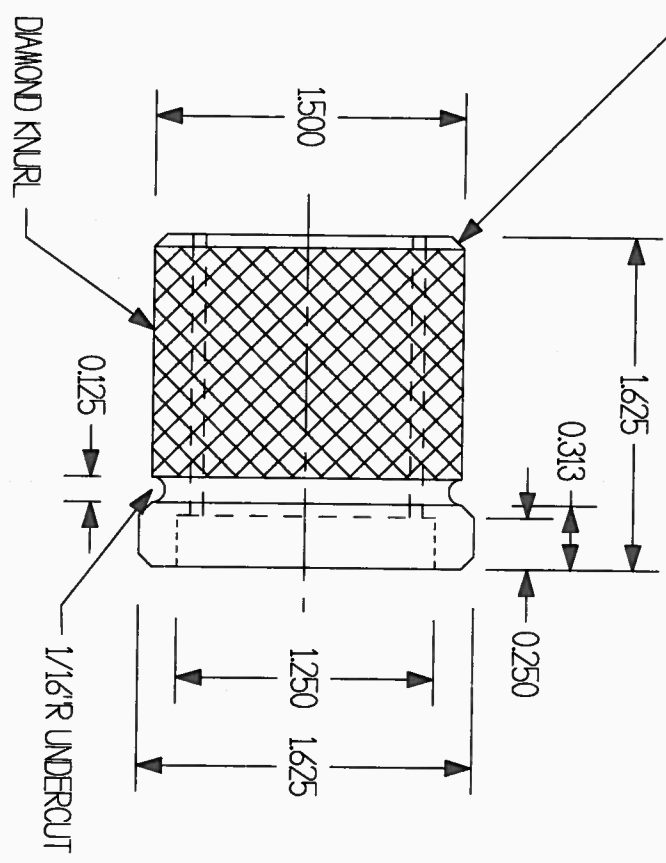
SHT: 1 of 5

REV: 0

REV:	Description	Date:
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1-14 UNF-28
CHASED THREADS

1/16" X 45°
CHAMFER
6 PLACES



Tolerance Block:

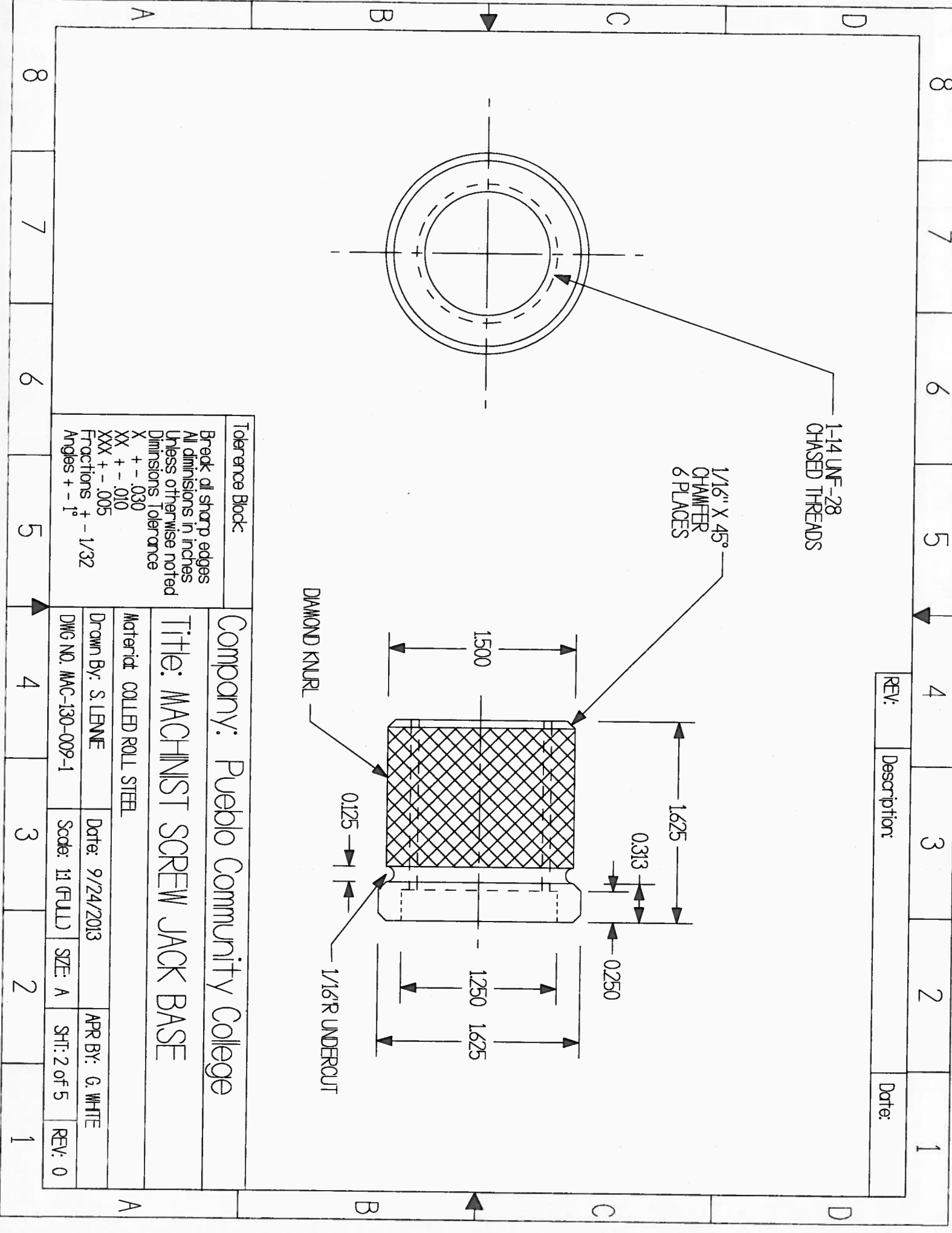
Break all sharp edges
All dimensions in inches
Unless otherwise noted
Dimensions Tolerance
X +- .030
XX +- .010
XXX +- .005
Fractions +- 1/32
Angles +- 1°

Company: Pueblo Community College

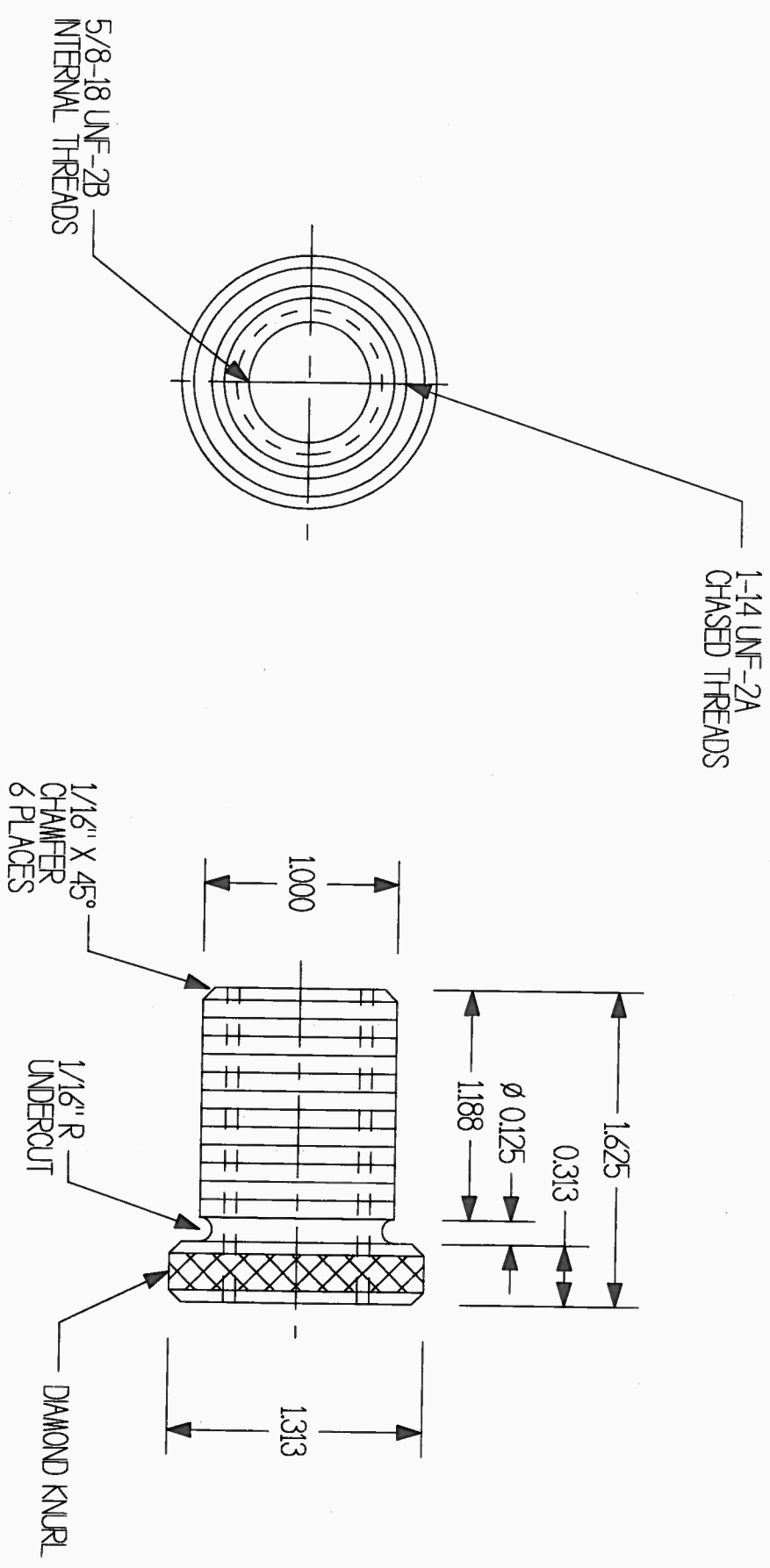
Title: MACHINIST SCREW JACK BASE

Material: COLLID ROLL STEEL

Drawn By: S. LEMNE	Date: 9/24/2013	APR BY: G. WHITE
DWG NO. MAC-130-009-1	Scale: 1:1 (FULL)	SIZE: A
		SHT: 2 of 5
		REV: 0



REV.	Description	Date:



Tolerance Block:

Break all sharp edges
 All dimensions in inches
 Unless otherwise noted
 Dimensions Tolerance
 X $\pm .030$
 XX $\pm .010$
 XXX $\pm .005$
 Fractions $\pm 1/32$
 Angles $\pm 1^\circ$

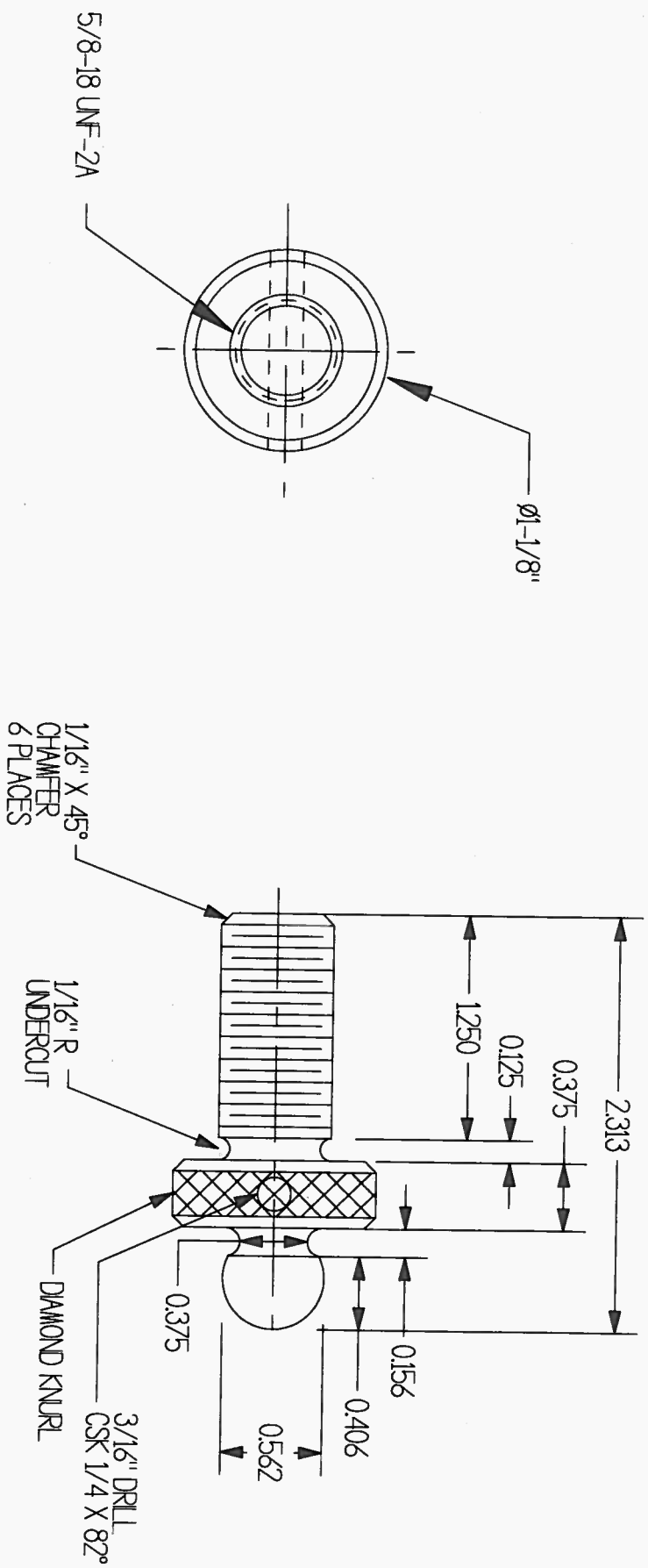
Company: Pueblo Community College

Title: MACHINIST SCREW JACK TELESCOPING SCREW

Material: COLLID ROLL STEEL

Drawn By: S. LEONE	Date: 9/24/2013	APR BY: G. WHITE
DWG NO. MAC-130-009-2	Scale: 1:1 (FULL)	SIZE: A
		SHT: 3 of 5
		REV: 0

REV:	Description:	Date:

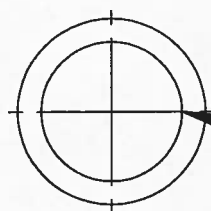


Tolerance Block:
Break all sharp edges
All dimensions in inches
Unless otherwise noted
Dimensions Tolerance
X $\pm .030$
XX $\pm .010$
XXX $\pm .005$
Fractions $\pm 1/32$
Angles $\pm 1^\circ$

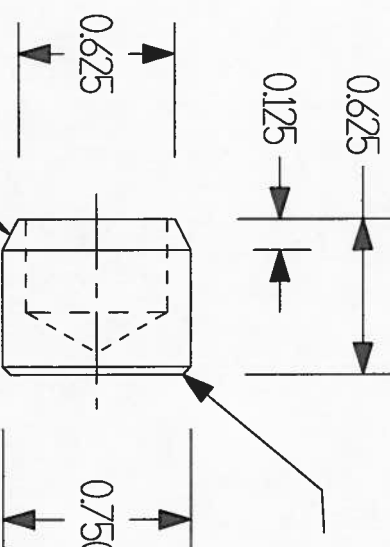
Company: Pueblo Community College			
Title: MACHINIST SCREW JACK SCREW			
Material: COLLID ROLL STEEL			
Drawn By: S. LEMNE	Date: 9/24/2013	APR BY: G. WHITE	
DWG NO. MAC-130-009-3	Scale: 1:1 (FULL)	SIZE: A	SHT: 4 of 5
REV: 0			

REV:	Description:	Date:
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9/16 DRILL, 3/8 DEEP



SPIN OVER AT ASSEMBLY



1/32 X 45° CHAMFER

Tolerance Block:

Break all sharp edges
All dimensions in inches
Unless otherwise noted
Dimensions Tolerance
X + - .030
XX + - .010
XXX + - .005
Fractions + - 1/32
Angles + - 1°

Company: Pueblo Community College

Title: MACHINIST SCREW JACK CAP

Material: COLLED ROLL STEEL

Drawn By: S. LENNE	Date: 9/24/2013	APR BY: G. WHITE
DWG NO. MAC-130-009-4	Scale: 1:1 (FULL)	SIZE: A
	SHT: 5 of 5	REV: 0