



PROCESS:	SMAW
ELECTRODE CLASSIFICATION:	E7018
ELECTRODE SIZE:	3/32" or 1/8"
POSITION:	4G
WELD SIZE/ # OF BEADS:	1/8" max reinforcement
AMPERAGE/WFS:	3/32 70-110 1/8 90-160
VOLTAGE:	N/A

ROOT FACE:	
ROOT OPENING:	1/4"

DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL: ±  
ANGULAR: MACH ± BEND ±  
TWO PLACE DECIMAL ±  
THREE PLACE DECIMAL ±

TITLE: <b>V-Groove</b>		
SIZE <b>A</b>	DWG. NO.	REV
SCALE: 1:4	SHEET 1 OF 1	

