



PROCESS:	SMAW
ELECTRODE CLASSIFICATION:	E7018
ELECTRODE SIZE:	3/32" or 1/8"
POSITION:	2G
WELD SIZE/ # OF BEADS:	1/8" max reinforcement
AMPERAGE/WFS:	3/32 70-110 1/8 90-160
VOLTAGE:	N/A

ROOT FACE:	
ROOT OPENING:	1/4"

DIMENSIONS ARE IN INCHES
 TOLERANCES:
 FRACTIONAL: ±
 ANGULAR: MACH ± BEND ±
 TWO PLACE DECIMAL ±
 THREE PLACE DECIMAL ±

TITLE: V-Groove		
SIZE A	DWG. NO.	REV
SCALE: 1:4	SHEET 1 OF 1	

