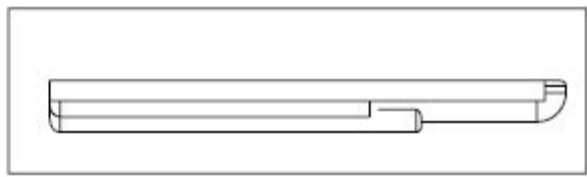
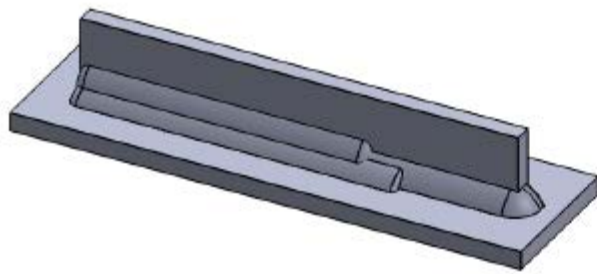


2

1

B

B

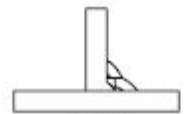


TOP

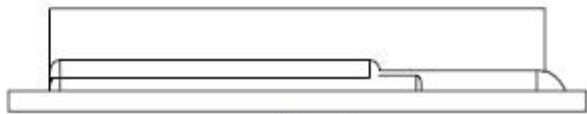
A

A

PROCESS:	SMAW
ELECTRODE CLASSIFICATION:	ER7018
ELECTRODE SIZE:	3/32"
POSITION:	2F
WELD SIZE/ # OF BEADS:	6
AMPERAGE/WFS:	90-100
VOLTAGE:	NA



SIDE



FRONT

TITLE:
T Joint

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL: ±
ANGULAR: MACH ± BEND ±
TWO PLACE DECIMAL ±
THREE PLACE DECIMAL ±

SIZE	DWG. NO.	REV
A		
SCALE: 1:2		SHEET 1 OF 1

2

1

