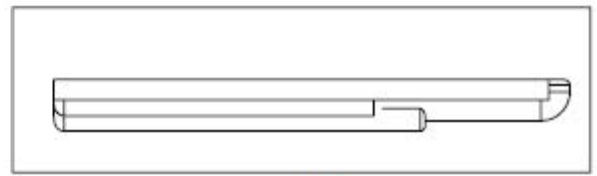
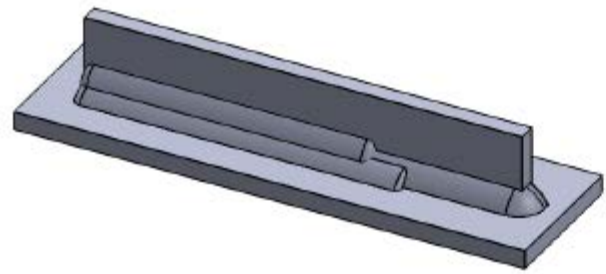


2

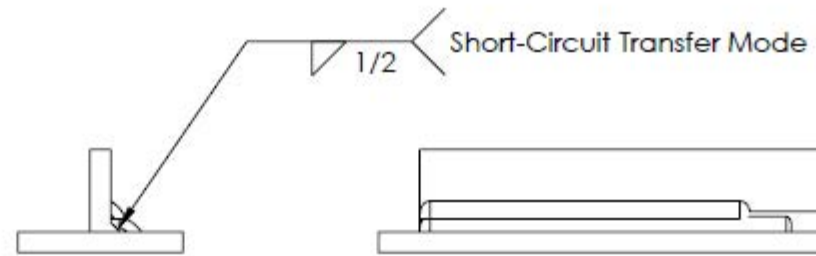
1

B

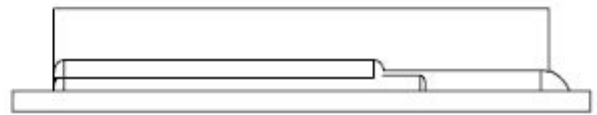
B



TOP



SIDE



FRONT

A

A

PROCESS:	GMAW
ELECTRODE CLASSIFICATION:	E70S-6
ELECTRODE SIZE:	.035"
POSITION:	4F
WELD SIZE/ # OF BEADS:	6 stringers or 3 weaves
AMPERAGE/WFS:	100-250
VOLTAGE:	18-22

TITLE: <b>T Joint</b>		
SIZE <b>A</b>	DWG. NO.	REV
SCALE: 1:2		SHEET 1 OF 1

DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL ±  
ANGULAR: MACH ± BEND ±  
TWO PLACE DECIMAL ±  
THREE PLACE DECIMAL ±

2

1

