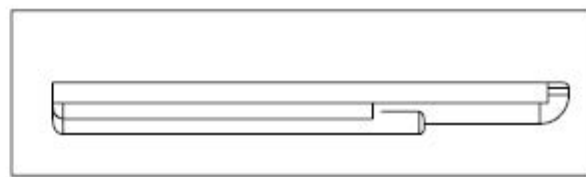
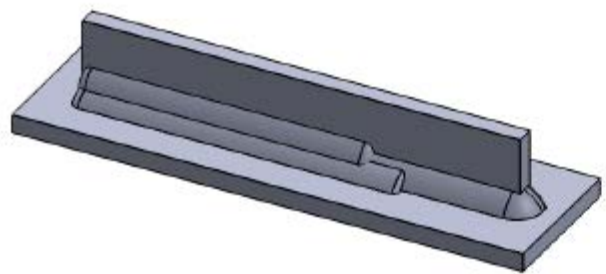


2

1

B

B



TOP

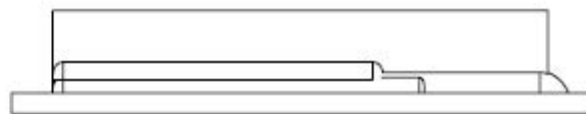
A

A

PROCESS:	SMAW
ELECTRODE CLASSIFICATION:	E7018
ELECTRODE SIZE:	3/32"
POSITION:	4F
WELD SIZE/ # OF BEADS:	6
AMPERAGE/WFS:	70-110
VOLTAGE:	NA



SIDE



FRONT

TITLE: T Joint		
SIZE A	DWG. NO.	REV
SCALE: 1:2	SHEET 1 OF 1	

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL: ±
ANGULAR: MACH ± BEND ±
TWO PLACE DECIMAL ±
THREE PLACE DECIMAL ±

2

1