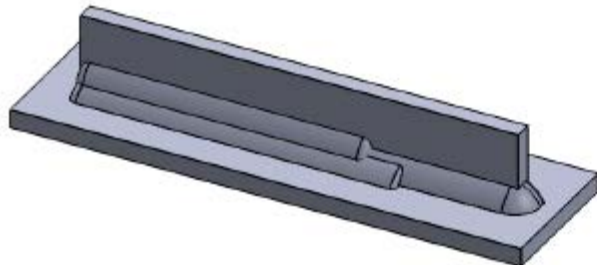


2

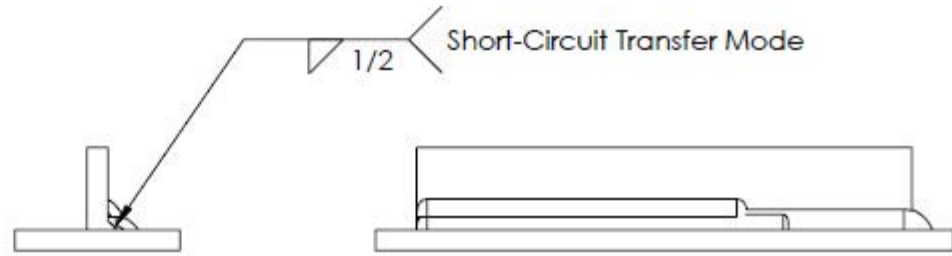
1

B

B



TOP



SIDE

FRONT

PROCESS:	GMAW
ELECTRODE CLASSIFICATION:	E70S-6
ELECTRODE SIZE:	.035"
POSITION:	3F
WELD SIZE/ # OF BEADS:	6 stringers or 3 weaves
AMPERAGE/WFS:	100-250
VOLTAGE:	18-22

TITLE: T Joint		
SIZE A	DWG. NO.	REV
SCALE: 1:2	SHEET 1 OF 1	

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL: ±
ANGULAR: MACH ± BEND ±
TWO PLACE DECIMAL ±
THREE PLACE DECIMAL ±

2

1

A

A

