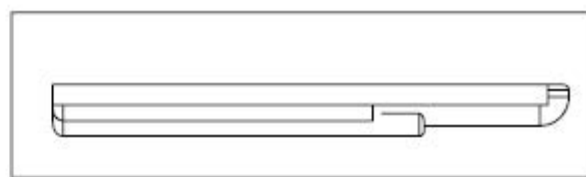
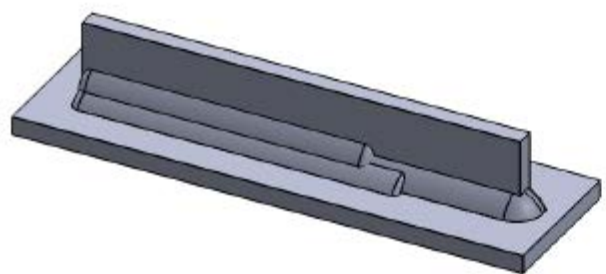


2

1

B

B



TOP

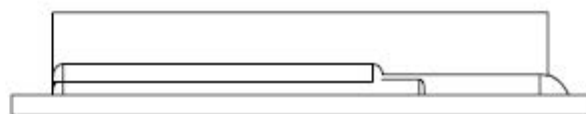
A

A

PROCESS:	SMAW
ELECTRODE CLASSIFICATION:	E7018
ELECTRODE SIZE:	3/32"
POSITION:	3F
WELD SIZE/ # OF BEADS:	6 stringers or 3 weavs
AMPERAGE/WFS:	70-110
VOLTAGE:	NA



SIDE



FRONT

TITLE: <b>T Joint</b>		
SIZE <b>A</b>	DWG. NO.	REV
SCALE: 1:2	SHEET 1 OF 1	

DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL ±  
ANGULAR: MACH ± BEND ±  
TWO PLACE DECIMAL ±  
THREE PLACE DECIMAL ±

2

1

