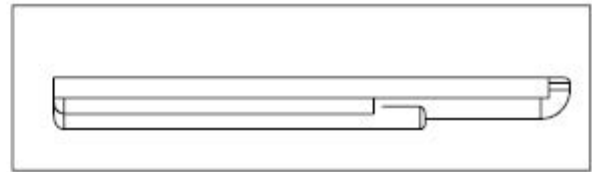
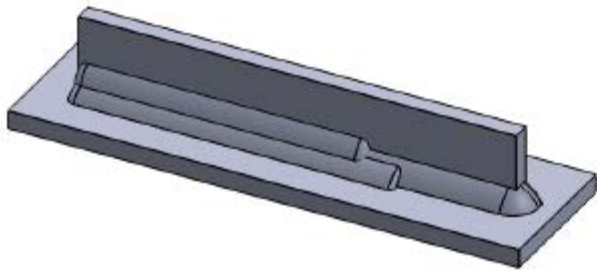


2

1

B

B

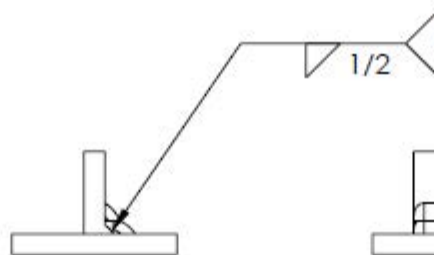


TOP

A

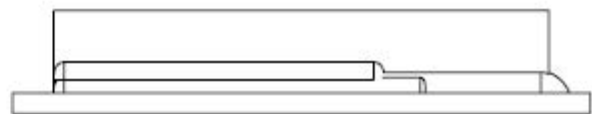
A

PROCESS:	GMAW
ELECTRODE CLASSIFICATION:	E70S-6
ELECTRODE SIZE:	.035"
POSITION:	2F
WELD SIZE/ # OF BEADS:	6
AMPERAGE/WFS:	100-250
VOLTAGE:	18-22



SIDE

Short-Circuit Transfer Mode



FRONT

TITLE: T Joint		
SIZE A	DWG. NO.	REV
SCALE: 1:2	SHEET 1 OF 1	

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ±
ANGULAR: MACH ± BEND ±
TWO PLACE DECIMAL ±
THREE PLACE DECIMAL ±

2

1

