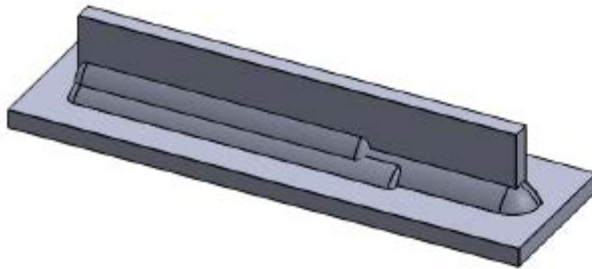


2

1

B

B

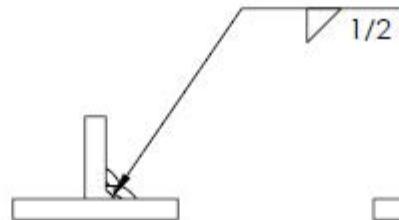


TOP

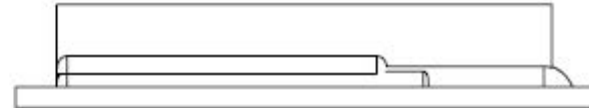
A

A

PROCESS:	FCAW
ELECTRODE CLASSIFICATION:	E71T-1
ELECTRODE SIZE:	1/16"
POSITION:	2F
WELD SIZE/ # OF BEADS:	6
AMPERAGE/WFS:	150-350
VOLTAGE:	23-36



SIDE



FRONT

TITLE: T Joint		
SIZE A	DWG. NO.	REV
SCALE: 1:2	SHEET 1 OF 1	

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ±
ANGULAR: MACH ± BEND ±
TWO PLACE DECIMAL ±
THREE PLACE DECIMAL ±

2

1

