



PROCESS:	SMAW
ELECTRODE CLASSIFICATION:	E6010
ELECTRODE SIZE:	1/8"
POSITION:	1G
WELD SIZE/ # OF BEADS:	1.5-2X ROD DIA.
AMPERAGE/WFS:	75-135
VOLTAGE:	NA

DIMENSIONS ARE IN INCHES
 TOLERANCES:
 FRACTIONAL ±
 ANGULAR: MACH ± BEND ±
 TWO PLACE DECIMAL ±
 THREE PLACE DECIMAL ±

TITLE: Surface Weld with Tie in		
SIZE A	DWG. NO.	REV
SCALE: 1:2	SHEET 1 OF 1	

