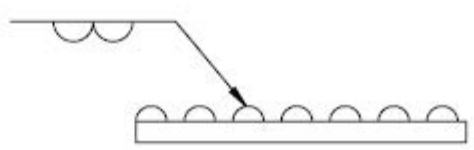


2

1



PROCESS:	SMAW
ELECTRODE CLASSIFICATION:	ER7018
ELECTRODE SIZE:	3/32" OR 1/8"
POSITION:	1G
WELD SIZE/ # OF BEADS:	1.5-2x ROD DIA
AMPERAGE/WFS:	90-120 AMPS
VOLTAGE:	N/A

ROOT FACE:	N/A
ROOT OPENING:	N/A

DIMENSIONS ARE IN INCHES  
 TOLERANCES:  
 FRACTIONAL ±  
 ANGULAR: MACH ± BEND ±  
 TWO PLACE DECIMAL ±  
 THREE PLACE DECIMAL ±

TITLE: <b>Surface Weld No Overlap</b>		
SIZE <b>A</b>	DWG. NO.	REV
SCALE: 1:2	SHEET 1 OF 1	

2

1

