



PROCESS:	SMAW
ELECTRODE CLASSIFICATION:	ER6010
ELECTRODE SIZE:	1/8"
POSITION:	1G
WELD SIZE/ # OF BEADS:	1.5-2x ROD DIA
AMPERAGE/WFS:	90-100 AMPS
VOLTAGE:	N/A

ROOT FACE:	N/A
ROOT OPENING:	N/A

DIMENSIONS ARE IN INCHES
 TOLERANCES:
 FRACTIONAL: ±
 ANGULAR: MACH ± BEND ±
 TWO PLACE DECIMAL ±
 THREE PLACE DECIMAL ±

TITLE: Surface Weld No Overlap		
SIZE A	DWG. NO.	REV
SCALE: 1:2	SHEET 1 OF 1	