
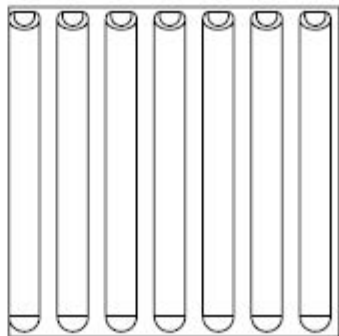
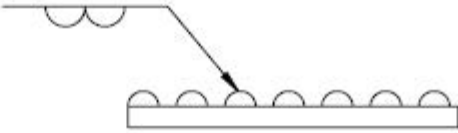


2 1







PROCESS:	SMAW
ELECTRODE CLASSIFICATION:	ER7018
ELECTRODE SIZE:	3/32" OR 1/8"
POSITION:	1G
WELD SIZE/ # OF BEADS:	1.5-2x ROD DIA
AMPERAGE/WFS:	90-120 AMPS
VOLTAGE:	N/A

ROOT FACE:	N/A
ROOT OPENING:	N/A

TITLE: Surface Weld No Overlap		
SIZE A	DWG. NO.	REV
SCALE: 1:2		SHEET 1 OF 1

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