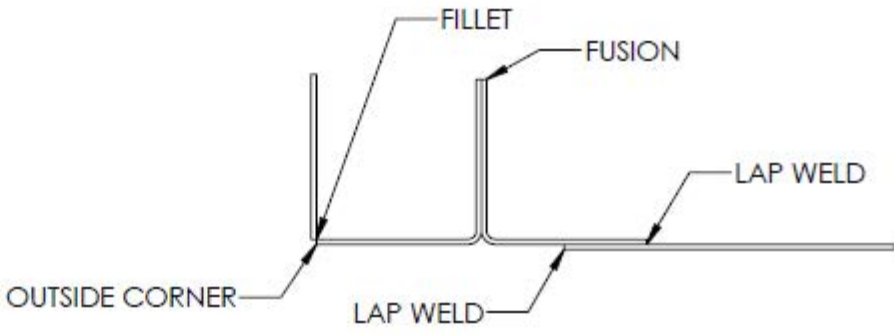
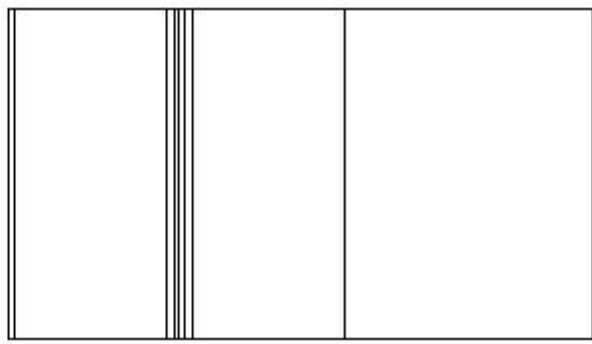
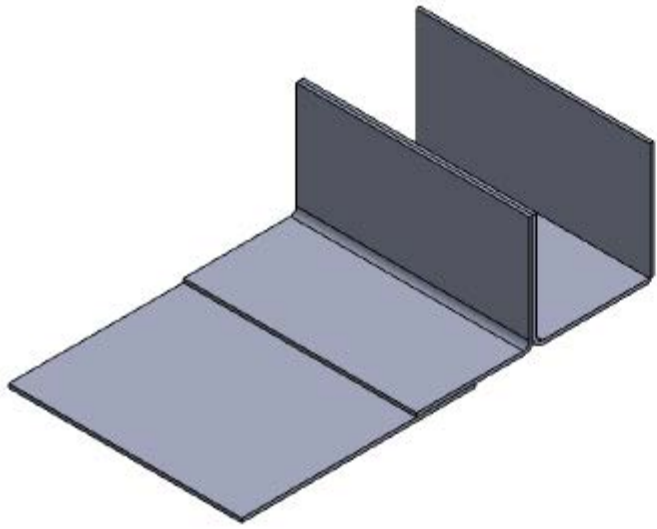


2

1

B

B



A

A

PROCESS:	OAW
ELECTRODE CLASSIFICATION:	RG45
ELECTRODE SIZE:	3/32
POSITION:	1G/2G
WELD SIZE/ # OF BEADS:	N/A
OXYGEN PSI:	12-15 PSI
ACETALYNE PSI:	3-5 PSI

ROOT FACE:	N/A
ROOT OPENING:	N/A

TITLE:
Oxy-Fuel Project

DIMENSIONS ARE IN INCHES
 TOLERANCES:
 FRACTIONAL: ±
 ANGULAR: MACH ± BEND ±
 TWO PLACE DECIMAL ±
 THREE PLACE DECIMAL ±

SIZE	DWG. NO.	REV
A		
SCALE: 1:2	SHEET 1 OF 1	

2

1

