

Multi-State Advanced Manufacturing Consortium

VERSION **PAGE**

RELEASE

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1 of 2

US DOL SPONSORED TAACCCT GRANT: TC23767 PRIMARY DEVELOPER: Glenn Wisniewski - Henry Ford College

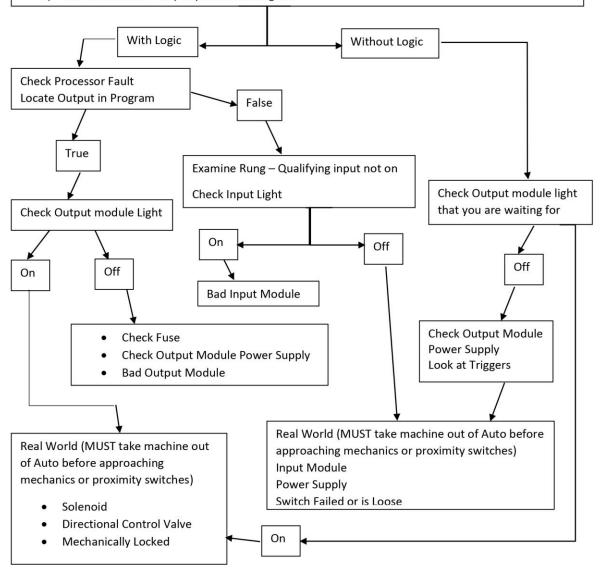
Integrated Manufacturing Systems Troubleshooting (IMST) Level 1 Attachment 1-15

Rebekka Neumann

11/1/13

Trouble Shooting Diagram

- 1) Talk to Operator
- 2) Verify Operators Description (Make sure he didn't misdiagnose the problem)
- 3) Check the Diagnostics
- 4) Check for Machine in Automatic and Sequence (MUST take machine out of Auto before approaching mechanics or proximity switches)
- 5) Determine which Output you are waiting for









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